

Technical Data Sheet

Schuladur A3 GF30 K2224 F BLK968001



Polybutylene Terephthalate + ASA

Product Description

30% glass fibre reinforced, warpage optimized PBT/ASA compound providing high surface quality

Regulatory Status

For regulatory compliance information, see *Schuladur A3 GF30 K2224 F BLK968001* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe
Processing Method	Injection Molding
Attribute	Good Surface Finish; Low Warpage
Filler/Reinforcement	Glass Fiber, 30%

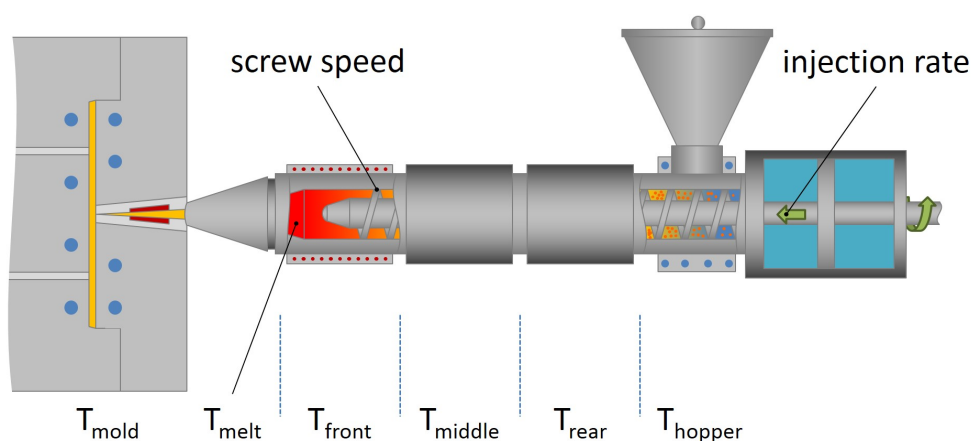
Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	25	cm ³ /10 min	ISO 1133
Density, (Method A)	1.42	g/cm ³	ISO 1183
Mechanical			
Tensile Strain at Break, (Type 1A, 5 mm/min)	2.5	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	118	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	9300	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	8.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	50	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	48	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 961/30)	184	MPa	ISO 2039-1
Ball Pressure Test, (200 °C)	Pass		IEC 60695-10-2
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	145	°C	ISO 306
(A (10N), 50 °C/h)	210	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	214	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	180	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	400	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093

Flammable

Burning Rate			
(2.00 mm)	30	mm/min	ISO 3795
(2.00 mm)	30	mm/min	FMVSS 302
Glow Wire Flammability Index			
(1.5 mm)	700	°C	IEC 60695-2-12
(3.0 mm)	750	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	725	°C	IEC 60695-2-13
(3.0 mm)	775	°C	IEC 60695-2-13
Oxygen Index	20	%	ISO 4589-2

UL Information

Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	100	°C
Suggested Max Moisture	0.05	%
Processing (Melt) Temp	250 to 260	°C
Mold Temperature	60 to 90	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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