

Durethan B30SFN30 000000

PA6 FR

LANXESS Deutschland GmbH

PA 6, non-reinforced, injection molding, halogen free flame retardant, heat-aging stabilized

Rheological properties	dry / cond	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / *	%	ISO 294-4, 2577

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	3700 / 1200	MPa	ISO 527
Yield stress	80 / 40	MPa	ISO 527
Yield strain	3.5 / 20	%	ISO 527
Nominal strain at break	10 / >50	%	ISO 527
Charpy impact strength (+23°C)	90 / no break	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	75 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	- / 15	kJ/m²	ISO 179/1eA

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	65 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	185 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	70 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	80 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0 / *	class	UL 94
Thickness tested	1.5 / *	mm	-
Burning behav. at thickness h	V-0 / *	class	UL 94
Thickness tested	0.4 / *	mm	-
Oxygen index	40 / *	%	ISO 4589-1/-2

Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Volume resistivity	1E13 / -	Ohm*m	IEC 62631-3-1
Electric strength	31 / -	kV/mm	IEC 60243-1

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Water absorption	8.9 / *	%	Sim. to ISO 62
Humidity absorption	2.8 / *	%	Sim. to ISO 62
Density	1160 / -	kg/m³	ISO 1183

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	260	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Characteristics
Processing

Injection Molding

Delivery form

Pellets

Special Characteristics

Flame retardant, Halogen-free, Heat aging stabilized

Injection Molding
PREPROCESSING

Residual moisture content: 0.03-0.07 %

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer: 2-6 h

PROCESSING

Melt temperature (Tmin - Tmax): 250-270 °C

Mold temperature: 80-100 °C

Disclaimer

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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