

PA 6, 15 % glass fibers, injection molding, heat-aging stabilized

Mechanical Properties	dry / cond	Unit	Test Standard
ISO Data			
Tensile Modulus	6500 / 3100	MPa	ISO 527
Stress at break	130 / 65	MPa	ISO 527
Strain at break	3 / 12	%	ISO 527
Charpy impact strength (+23 °C)	50 / 100	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30 °C	45 / 45	kJ/m ²	ISO 179/1eU

Thermal Properties	dry / cond	Unit	Test Standard
ISO Data			
Melting temperature (10 °C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	195 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	215 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30 / *	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	100 / *	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	UL 94

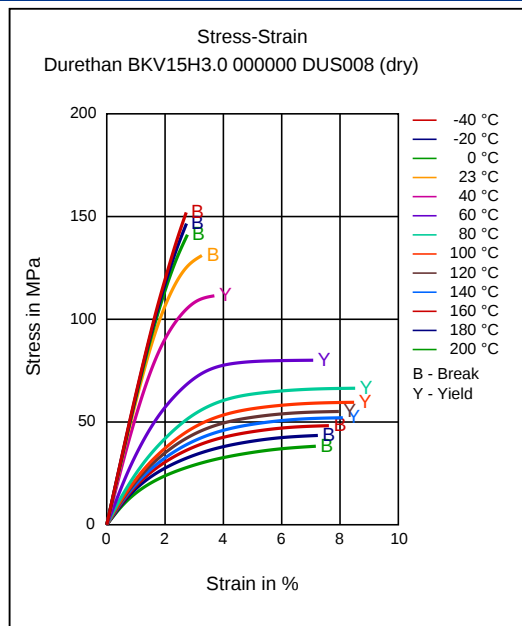
Electrical Properties	dry / cond	Unit	Test Standard
ISO Data			
Comparative tracking index	550 / -	-	IEC 60112

Other Properties	dry / cond	Unit	Test Standard
ISO Data			
Density	1230 / -	kg/m ³	ISO 1183

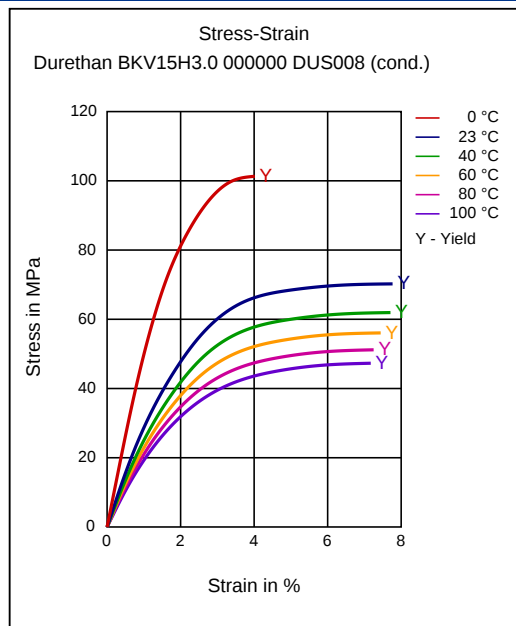
Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	280	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 294

Diagrams

Stress-strain



Stress-strain



Characteristics

Processing

Injection Molding

Special Characteristics

Heat aging stabilized

Delivery form

Pellets

Injection Molding

PREPROCESSING

Residual moisture content: 0.03-0.12 %

Drying temperature dry air dryer: 80 °C

Drying time dry air dryer: 2-6 h

PROCESSING

Melt temperature (Tmin - Tmax): 260-290 °C

Mold temperature: 80-100 °C

Disclaimer

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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