

Bergamid™ A70 G20 H NATURAL TM-X X1 70

Polyamide 66

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Features	• Good Stiffness • Good Strength	• Heat Stabilized • High Impact Resistance	
Uses	• Appliances • Automotive Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	1.22 g/cm ³	1.22 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	841000 psi	5800 MPa	ISO 527-1/1
Tensile Stress	15200 psi	105 MPa	ISO 527-2/5
Tensile Strain (Break)	5.5 %	5.5 %	ISO 527-2/5
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	13 ft·lb/in ²	28 kJ/m ²	ISO 180/A

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Rear Temperature	527 to 545 °F	275 to 285 °C
Middle Temperature	536 to 554 °F	280 to 290 °C
Front Temperature	545 to 563 °F	285 to 295 °C
Nozzle Temperature	554 to 572 °F	290 to 300 °C
Mold Temperature	176 °F	80 °C

Notes

¹ Typical values are not to be construed as specifications.

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