

Technical Data Sheet

Centrex ASA 814 018618WHI



Acrylonitrile Styrene Acrylate

Product Description

Centrex ASA 814 018618WHI is a Acrylonitrile Styrene Acrylate material and is typically used in Injection Molding applications. Features include: Good Processability, Good Weather Resistance, High Gloss, High Impact Resistance, and UV Resistant.

Regulatory Status

For regulatory compliance information, see ASA 814 018618WHI [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Attribute	Good Processability; Good Weather Resistance; High Gloss; High Impact Resistance; UV Resistant
Forms	Pellets
Application	Decorative Displays; Electronic Displays; Lawn & Garden Equipment; Marine Applications; Outdoor Applications; Spas; Sporting Goods; Water Sports Equipment

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (200 °C/10.0 kg)	9.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.05	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield, (5.1 mm/min)	38.6	MPa	ASTM D638
Flexural Modulus, (1.3 mm/min, Tangent)	2240	MPa	ASTM D790
Tensile Modulus, (5.1 mm/min)	2100	MPa	ASTM D638
Flexural Strength, (1.3 mm/min)	68.6	MPa	ASTM D790
Impact			
Instrumented Dart Impact			
(23 °C)	33.0	J	ASTM D3763
(-30 °C)	8.20	J	ASTM D3763
Notched Izod Impact			
(23 °C, 3.18 mm)	270	J/m	ASTM D256
(-30 °C, 3.18 mm)	75	J/m	ASTM D256
Hardness			
Rockwell Hardness, (R-Scale)	101		ASTM D785
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)			
(3.18 mm)	71.1	°C	ASTM D648
(6.35 mm)	76.7	°C	ASTM D648
RTI Elec, (1.5 mm)	50.0	°C	UL 746B
RTI Imp, (1.5 mm)	50.0	°C	UL 746B
RTI Str, (1.5 mm)	50.0	°C	UL 746B

UL Information

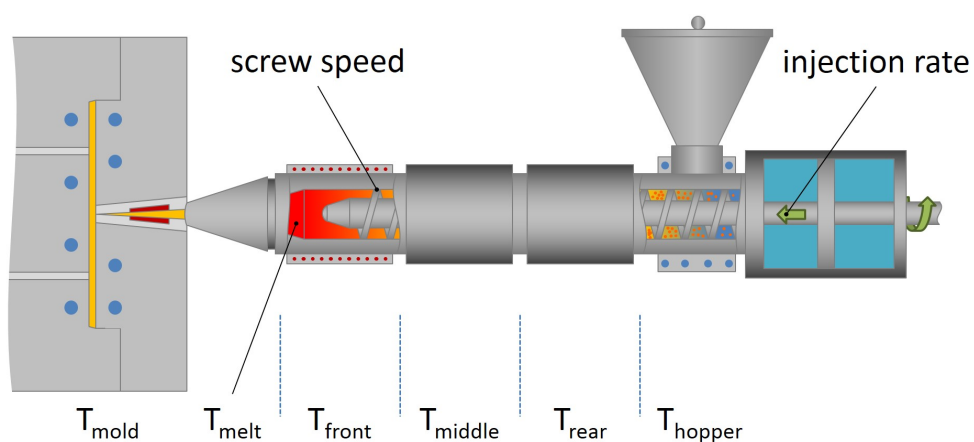
Flame Rating

HB

UL 94

UL File Number, (USA)

E150937



Injection Parameters	Nominal	
	Value	Units
Drying Time	2	hr
Drying Temperature	82 to 88	°C
Suggested Max Moisture	0.1	%
Nozzle Temperature	238 to 271	°C
Processing (Melt) Temp	238 to 271	°C
Front Temperature	238 to 271	°C
Screw L/D Ratio	20.0-1.0	
Screw Compression Ratio	2.5-1.0	
Suggested Shot Size	50 to 70	%
Middle Temperature	238 to 271	°C
Rear Temperature	238 to 271	°C
Injection Rate	Moderate	
Mold Temperature	43 to 82	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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