

DELPET® SR6500

Polymethyl Methacrylate Acrylic

Asahi Kasei Chemicals Corporation

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East	• Asia Pacific	• Europe
Features	• High Impact Resistance		

Physical	Nominal Value Unit	Test Method
Density	1.14 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	0.70 g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.80 %	Internal Method
Water Absorption (Saturation, 23°C)	0.30 %	ISO 62

Mechanical	Nominal Value Unit	Test Method
Tensile Modulus	1300 MPa	ISO 527-2/1A/1
Tensile Stress (Break)	30.0 MPa	ISO 527-2/1A/5
Tensile Strain (Break)	70 %	ISO 527-2/1A/5
Flexural Modulus	1500 MPa	ISO 178
Flexural Strength	50.0 MPa	ISO 178

Impact	Nominal Value Unit	Test Method
Charpy Notched Impact Strength	8.0 kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength	120 kJ/m ²	ISO 179/1eU

Thermal	Nominal Value Unit	Test Method
Heat Deflection Temperature 1.8 MPa, Unannealed	78.0 °C	ISO 75-2/A
Vicat Softening Temperature	85.0 °C	ISO 306/B50

Optical	Nominal Value Unit	Test Method
Refractive Index	1.490	ISO 489
Transmittance (Total)	92.0 %	ISO 13468-1

Notes

¹ Typical properties: these are not to be construed as specifications.