

Technical Data Sheet

Diamaloy PC/ABS-1211P.21 Grey SF



Polycarbonate + ABS

Product Description

Polycarbonate +ABS, Impact Modified Injection Grade - PlatableColors AvailableAdd "R" for Added ReleaseAdd "U" for UV Stabilized

Regulatory Status

For regulatory compliance information, see PC/ABS-1211P.21 Grey SF [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Attribute	Impact Modified; Platable
Appearance	Colors Available
Additive	Impact Modifier

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (260 °C/5.0 kg)	11	g/10 min	ASTM D1238
Density - Specific Gravity	1.1	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	51	MPa	ASTM D638
Flexural Modulus	2070	MPa	ASTM D790
Tensile Elongation at Break	>140	%	ASTM D638
Flexural Strength	68.9	MPa	ASTM D790
Impact			
Notched Izod Impact			
(23 °C, 3.18 mm)	640	J/m	ASTM D256
(-30 °C, 3.18 mm)	320	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	98.9	°C	ASTM D648

Notes

These are typical property values not to be construed as specification limits. The typical values for this product may have been tested on a natural grade.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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