

Technical Data Sheet

Schulablend(ABS/PA)M/MK7101 GF20 NAT



Acrylonitrile Butadiene Styrene + PA

Product Description

20% glass fibre reinforced ABS/PA blend. (Former name: SCHULABLEND M/MK GF20)

Regulatory Status

For regulatory compliance information, see *Schulablend*(ABS/PA)M/MK7101 GF20 NAT [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Filler/Reinforcement	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	4.5	cm ³ /10 min	ISO 1133
Density, (Method A)	1.21	g/cm ³	ISO 1183
Mechanical			
Tensile Strain at Break, (Type 1A, 5 mm/min)	3.1	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	86.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	5200	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	7.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	56	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	55	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	97.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	157	°C	ISO 306
(A (10N), 50 °C/h)	213	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	202	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	153	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795

UL Information

Flammability Classification

(1.5 mm)

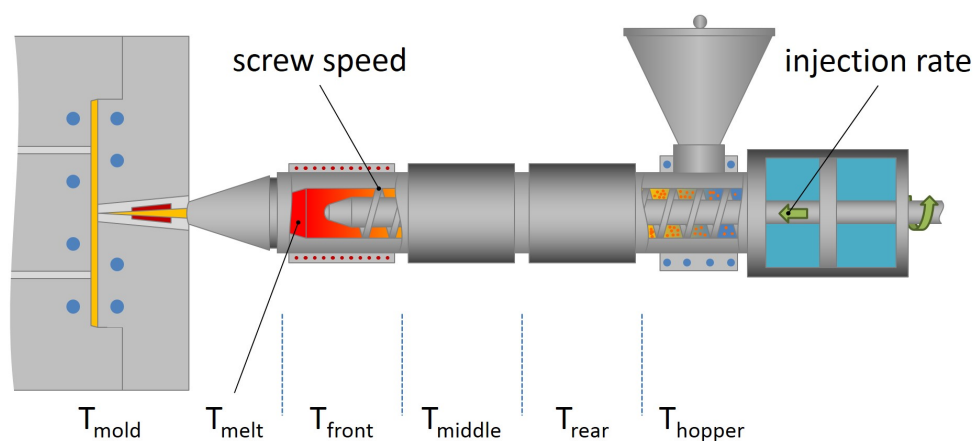
HB

IEC 60695-11-10, -
20

(3.0 mm)

HB

IEC 60695-11-10, -
20



Injection Parameters

	Nominal Value	Units
Drying Time	4	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	230 to 270	°C
Mold Temperature	40 to 80	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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