

## Technical Data Sheet

### *Diamond* ABS 3500LG CHARCOAL GREY 2A920



Acrylonitrile Butadiene Styrene

#### Product Description

*Diamond* ABS 3500LG CHARCOAL GREY 2A920 is a Acrylonitrile Butadiene Styrene material and is typically used in Injection Molding applications. Features include: Low Gloss, Medium Flow, and Medium Impact Resistance.

#### Regulatory Status

For regulatory compliance information, see ABS 3500LG CHARCOAL GREY 2A920 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

|                   |                                                  |
|-------------------|--------------------------------------------------|
| Status            | Commercial: Active                               |
| Availability      | North America                                    |
| Processing Method | Injection Molding                                |
| Attribute         | Low Gloss; Medium Flow; Medium Impact Resistance |

| Typical Properties                                                                  | Nominal Value | Units             | Test Method |
|-------------------------------------------------------------------------------------|---------------|-------------------|-------------|
| <b>Physical</b>                                                                     |               |                   |             |
| Melt Flow Rate                                                                      |               |                   |             |
| (200 °C/5.0 kg, Procedure A)                                                        | 2.3           | g/10 min          | ASTM D1238  |
| (230 °C/3.8 kg, Procedure A)                                                        | 6.0           | g/10 min          | ASTM D1238  |
| Density - Specific Gravity                                                          | 1.04          | g/cm <sup>3</sup> | ASTM D792   |
| <b>Mechanical</b>                                                                   |               |                   |             |
| Tensile Strength at Yield, (51 mm/min)                                              | 41.4          | MPa               | ASTM D638   |
| Flexural Modulus, (1.3 mm/min, Tangent)                                             | 2070          | MPa               | ASTM D790   |
| <b>Impact</b>                                                                       |               |                   |             |
| Notched Izod Impact, (23 °C, 3.18 mm)                                               | 250           | J/m               | ASTM D256   |
| <b>Hardness</b>                                                                     |               |                   |             |
| Rockwell Hardness, (R-Scale)                                                        | 104           |                   | ASTM D785   |
| <b>Thermal</b>                                                                      |               |                   |             |
| Vicat Softening Temperature, (Loading 1 (10 N))                                     | 104           | °C                | ASTM D1525  |
| Deflection Temperature Under Load Unannealed (264 psi), (3.18 mm, Injection Molded) | 76.7          | °C                | ASTM D648   |



| Injection Parameters   | Nominal Value | Units |
|------------------------|---------------|-------|
| Drying Time            | 2.0 to 4.0    | hr    |
| Drying Temperature     | 80 to 85      | °C    |
| Suggested Max Moisture | 0.1           | %     |
| Front Temperature      | 200 to 220    | °C    |
| Middle Temperature     | 200 to 220    | °C    |
| Rear Temperature       | 200 to 220    | °C    |
| Injection Rate         | Slow-Moderate |       |
| Mold Temperature       | 40 to 60      | °C    |

## Notes

These are typical property values not to be construed as specification limits.

## Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

## Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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