

Escorene™ Ultra FL 00328

Ethylene Vinyl Acetate Copolymer Resin

Product Description

FL 00328 is a copolymer of ethylene and vinyl acetate offering low gel. Processing Conditions Processing temperatures above 220 °C (428 °F) may cause resin degradation. Machines should always be completely purged with LDPE or a suitable cleaning compound before shutdown.

General

Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: No
Applications	▪ Co-Extrusion Films ▪ Compounding	▪ Fabric Coating ▪ Sheet Extrusion	

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.951 g/cm ³	0.951 g/cm ³	ExxonMobil Method
Melt Index ²	3.0 g/10 min	3.0 g/10 min	ExxonMobil Method
Vinyl Acetate Content	27.0 wt%	27.0 wt%	ExxonMobil Method
Peak Melting Temperature	163 °F	73 °C	ExxonMobil Method

Thermal	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	111 °F	44 °C	ASTM D1525

Molded Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Modulus (0.20 in/min (5.0 mm/min))	2800 psi	19 MPa	ASTM D638
Elongation at Break (20 in/min (500 mm/min))	> 100 %	> 100 %	ASTM D638
Durometer Hardness (Shore A, 15 sec)	80	80	ASTM D2240

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Molded properties were measured on 2 mm (78.7 mil) thick compression molded plaques prepared based on ASTM D 4703 Procedure C (Tensile ASTM D 638 : Type IV dumbbell, Hardness ASTM D 2240 : 3 plied up disks).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

² Value reported is an estimate based on ExxonMobil's correlation from melt flow rate data measured at other standard conditions, based on ASTM D 1238.