

GEON® Flex R7545H

GEON Performance Solutions - Flexible Polyvinyl Chloride

Monday, June 17, 2024

General Information

General			
Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Additive	• Lead Stabilizer		
Features	• Flame Retardant		
Uses	• Insulation	• Wire & Cable Applications	
Forms	• Pellets		
Processing Method	• Extrusion Coating		

ASTM & ISO Properties ¹

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.46	1.46	ASTM D792
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength ² (Yield)	2100 psi	14.5 MPa	ASTM D638
Tensile Elongation ² (Break)	310 %	310 %	ASTM D638
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	84	84	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Brittleness Temperature	-32.8 °F	-36.0 °C	ASTM D746
Aging	Nominal Value (English)	Nominal Value (SI)	
Retention of Tensile Elongation ³ 250°F (121°C), 75.0 mil (1.91 mm)	80 %	80 %	
Retention of Tensile Strength ³ 250°F (121°C), 75.0 mil (1.91 mm)	100 %	100 %	
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Volume Resistivity	1.5E+14 ohms-cm	1.5E+14 ohms-cm	ASTM D257
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Oxygen Index (0.0750 in (1.91 mm))	25 %	25 %	ASTM D2863
Acid Gas Test ⁴	11 %	11 %	CSA

Additional Information

NOTE: Typical Properties of Molded Slab (0.075"); Not to be Construed as Specifications.

Processing Information

Extrusion	Nominal Value (English)	Nominal Value (SI)
Melt Temperature	329 to 347 °F	165 to 175 °C

Notes

¹ Typical properties: these are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)

³ 336 hr, UL Standard

⁴ CSA C22.2 No. 0.3

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