

## Technical Data Sheet

### Hifax TYC 1152X C2 BLACK



Polypropylene Compounds

#### Product Description

Hifax TYC 1152X C2 is very high melt flow, low mineral filled, paintable thermoplastic elastomeric olefin (TEO) resin. Enables part weight reduction and associated savings while maintaining all of the performance of traditional, higher density products. It has an excellent balance of properties and processability, and is typically used for automotive bumper fascias and exterior trim applications.

#### Regulatory Status

For regulatory compliance information, see Hifax TYC 1152X C2 BLACK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

|                          |                                                             |
|--------------------------|-------------------------------------------------------------|
| <b>Status</b>            | Commercial: Active                                          |
| <b>Application</b>       | Automotive Parts; Bumpers; Exterior Automotive Applications |
| <b>Market</b>            | Automotive                                                  |
| <b>Processing Method</b> | Injection Molding                                           |
| <b>Attribute</b>         | Scratch Resistant                                           |

| Typical Properties               | Nominal Value | Units             | Test Method   |
|----------------------------------|---------------|-------------------|---------------|
| <b>Physical</b>                  |               |                   |               |
| Melt Flow Rate, (230 °C/2.16 kg) | 30            | g/10 min          | ISO 1133-1    |
| Density, (23 °C)                 | 1.01          | g/cm <sup>3</sup> | ISO 1183-1/A  |
| <b>Mechanical</b>                |               |                   |               |
| Flexural Modulus                 | 1800          | MPa               | ISO 178       |
| Tensile Stress at Yield, (23 °C) | 19            | MPa               | ISO 527-1, -2 |
| <b>Impact</b>                    |               |                   |               |
| Charpy Impact Strength - Notched |               |                   |               |
| (23 °C)                          | 30            | kJ/m <sup>2</sup> | ISO 179-1/1eA |
| (-40 °C)                         | 3             | kJ/m <sup>2</sup> | ISO 179-1/1eA |

## Notes

These are typical property values not to be construed as specification limits.

## Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

## Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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