

Technical Data Sheet

CirculenRecover PPC TKC 2277X Black



Polypropylene Compounds

Product Description

CirculenRecover PPC TKC 2277X is a 15% talc filled PP copolymer with good processability, good impact/stiffness balance, low shrinkage for painted automotive exterior applications. Product is available in black color, pellet form.

Sustainability

According to the requirements of Standard ISO 14021:2016, CirculenRecover PPC TKC 2277X contains 10% of recycled material that is fully based on Pre-Consumer Waste from material diverted from waste stream during the manufacturing process.

Regulatory Status

For regulatory compliance information, see CirculenRecover PPC TKC 2277X Black [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

This grade is not intended for medical, pharmaceutical, food and drinking water applications.

Status	Commercial: Active
Availability	Europe
Application	Exterior Automotive Applications
Market	Automotive
Processing Method	Injection Molding
Attribute	Good Flow; Impact Modified; Low Shrinkage; Paintable

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	14	g/10 min	ISO 1133-1
Density, (23 °C)	1,0	g/cm³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	1650	MPa	ISO 178/A1
Tensile Stress at Yield, (23 °C, 50 mm/min)	17	MPa	ISO 527-1, -2
Tensile Strain at Break, (23 °C)	25	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	45	kJ/m²	ISO 179-1/1eA
(-30 °C)	4,5	kJ/m²	ISO 179-1/1eA

Notes

These are typical property values not to be construed as specification limits.

Availability indicates the region where the material is produced. For importation or demand of a local equivalent grade, please contact our Sales Representatives.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Product Storage and Handling

- Product should be stored in dry conditions at temperatures below 50°C and protected from UV-light
- Improper storage may bring damage to the packaging and can negatively affects on the quality of this product
- Keep material completely dry for good processing

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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