

HYDEX® 4101 PBT - Stock Shapes

Chemical Designation

PBT (Polybutylene terephthalate)

Colour

white

Density

1.31 g/cm³

Main features

- resistant to cleaning agents
- very good chemical resistance
- good wear resistance
- good impact strength
- low moisture absorption

Target Industries

- food engineering
- food processing
- food technology
- engineering for beverage filling systems
- packaging and paper machinery
- semiconductor technology
- cleanroom technology
- conveyor technology
- pharmaceutical industry
- automotive industry

Mechanical properties	condition	value	test method	comment
Modulus of elasticity (tensile test)	@ 73 °F	430,000 psi	ASTM D 638	(1) Data obtained from public source
Tensile strength	@ 73 °F	9,400 psi	ASTM D 638	(2) LNP EPALP-TB001
Elongation at yield	@ 73 °F	6 %	ASTM D 638	(3) LNP EPALP-TB001
Elongation at break	@ 73 °F	50 %	ASTM D 638	(4) LNP EPALP-TB001
Flexural strength	@ 73 °F	13,000 psi	ASTM D 790	
Modulus of elasticity (flexural test)	@ 73 °F	430,000 psi	ASTM D 790	
Compression strength	@ 73 °F, 1% strain	2,800 psi	ASTM D 695	
Compression strength	@ 73 °F, 10% strain	11,500 psi	ASTM D 695	
Compression modulus	@ 73 °F	315,000 psi	ASTM D 695	
Impact strength (Izod)		0.7 ft-lbs/in	ASTM D 256	
Rockwell hardness	M Scale	87	ASTM D 785	
Coefficient of friction	Static	0.19	-	2)
Coefficient of friction	Dynamic, 40 psi, 50 fpm	0.25	-	3)
Wear rate	@ 2000 PV	210*10 ⁻⁴ in ³ -min/ft-lbs-hr	-	4)
Thermal properties	condition	value	test method	comment
Deflection temperature	@264 psi	200 °F	ASTM D 648	(1) Data obtained from public source
Deflection temperature	@ 66 psi	310 °F	ASTM D 648	(2) Data obtained from public source
Service temperature	Long Term	221 °F	-	
Thermal expansion (CLTE)		6.1 *10 ⁻⁵ in/in/°F	-	2)
Other properties	condition	value	test method	comment
Limiting PV	@ 100 fpm	6,000 psi-fpm	-	1)
Moisture absorption	@ 24 hrs, 73 °F	0.02 %	ASTM D 570	(1) per LNP EPALP-TB003
Flammability (UL94)		HB	-	(2) Data obtained from public source

→ Resin specification:
ASTM D5927-09 TPES0111
Shapes specification:
ASTM D6261-10 S-TPES0111

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