

Technical Data Sheet

Schulablend SBL M/MC 3401 SF FC U GRN



Copolyester

Product Description

Impact modified transparent Copolyester compound with high chemical resistance and high flow. Available with and without UV stabilization.

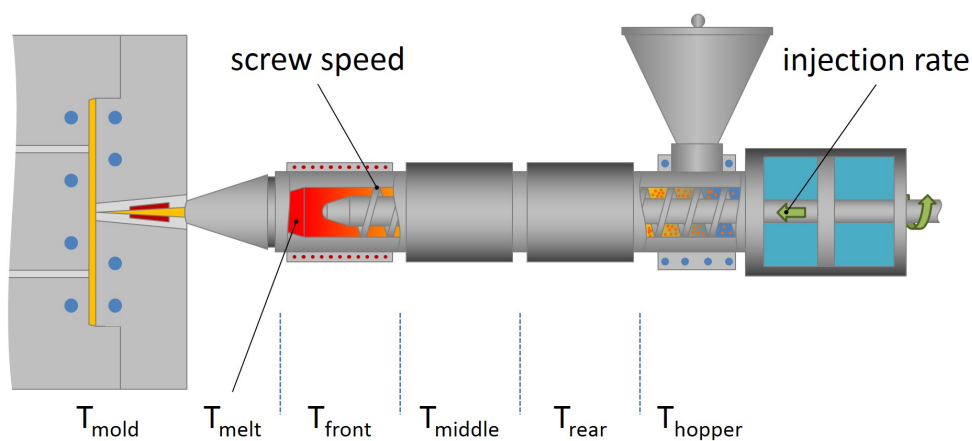
Regulatory Status

For regulatory compliance information, see SBL M/MC 3401 SF FC U GRN 34815 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Resin ID	Copolyester

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (265 °C/2.16 kg)	26	cm ³ /10 min	ISO 1133
Density, (Method A)	1.18	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	47.0	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	130	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	1800	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	6.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	42.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	1600	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.5%)	58.0	MPa	ISO 178
(2.0 mm/min, 9.0%)	65.0	MPa	ISO 178
(2.0 mm/min, 6.2%)	72.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	80	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	7.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	No Break		ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	91.0	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	98.0	°C	ISO 306
(A (10N), 50 °C/h)	104	°C	ISO 306

Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	86.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	80.0	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm)	<100	mm/min	FMVSS 302
(2.00 mm)	<100	mm/min	ISO 3795
UL Information			
Flammability Classification			
(1.5 mm)	HB		IEC 60695-11-10, -20
(3.0 mm)	HB		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	4	hr
Drying Temperature	90	°C
Suggested Max Moisture	5.0E-3 to 0.015	%
Processing (Melt) Temp	280	°C
Mold Temperature	60 to 80	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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