

Technical Data Sheet

Icorene 3590 AO+ WHI 1600



Linear Low Density Polyethylene

Product Description

Icorene 3590 is a linear low density polyethylene specifically developed for rotational moulding. This grade is a very fast processing material suitable for use in many different applications. It has a good balance of properties such as toughness, easy flow and stiffness.

Regulatory Status

For regulatory compliance information, see *Icorene* 3590 AO+ WHI 1600 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Europe
Processing Method	Rotomolding
Attribute	Good Flow; Good Moldability; Good Processability; Good Stiffness; Good Toughness; UV Resistant
Forms	Powder
Appearance	Natural Color; Unspecified Color
Additive	UV Stabilizer
Application	General Purpose

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (190 °C/2.16 kg)	9.0	g/10 min	ASTM D1238
Density	0.935	g/cm ³	ASTM D1505
Mechanical			
Tensile Strength at Yield	17.0	MPa	ISO 527
Tensile Strength at Break	16.0	MPa	ISO 527
Environmental Stress Crack Resistance, (Condition B, F50, 100% Igepal, 50 °C)	>150	hr	ASTM D1693
Flexural Modulus	550	MPa	ISO 178
Impact			
Drop Impact Resistance, (-20 °C, Internal Method)	160	J/cm	ASTM D4226
Hardness			
Durometer Hardness, (Shore D)	53		ISO 868
Thermal			
Vicat Softening Temperature, (A (10N))	113	°C	ISO 306
Melting Temperature	126	°C	DSC

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.