

## Technical Data Sheet

### *Icorene* 3855 BUE 5113



Polyethylene, Medium Density

#### Product Description

*Icorene* 3855 is a hexene medium density polyethylene with outstanding processability, specifically developed for rotational moulding. This grade is suitable for use in general purpose applications. It has a good balance of properties such as toughness, easy flow and stiffness.

#### Regulatory Status

For regulatory compliance information, see *Icorene* 3855 BUE 5113 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

|                   |                                                                   |
|-------------------|-------------------------------------------------------------------|
| Status            | Commercial: Active                                                |
| Availability      | Europe                                                            |
| Processing Method | Rotomolding                                                       |
| Attribute         | Good Processability; Good Stiffness; Good Toughness; UV Resistant |
| Forms             | Powder                                                            |
| Appearance        | Natural Color; Unspecified Color                                  |
| Additive          | UV Stabilizer                                                     |
| Application       | Containers; General Purpose                                       |

| Typical Properties                                | Nominal Value | Units             | Test Method |
|---------------------------------------------------|---------------|-------------------|-------------|
| <b>Physical</b>                                   |               |                   |             |
| Melt Flow Rate, (190 °C/2.16 kg)                  | 5.0           | g/10 min          | ASTM D1238  |
| Density                                           | 0.938         | g/cm <sup>3</sup> | ASTM D1505  |
| <b>Mechanical</b>                                 |               |                   |             |
| Tensile Strength at Yield                         | 19.0          | MPa               | ISO 527     |
| Flexural Modulus                                  | 750           | MPa               | ISO 178     |
| Tensile Elongation at Break                       | >700          | %                 | ASTM D638   |
| <b>Impact</b>                                     |               |                   |             |
| Drop Impact Resistance, (-20 °C, Internal Method) | 190           | J/cm              | ASTM D4226  |
| <b>Hardness</b>                                   |               |                   |             |
| Durometer Hardness, (Shore D)                     | 55            |                   | ASTM D2240  |
| <b>Thermal</b>                                    |               |                   |             |
| Vicat Softening Temperature                       | 116           | °C                | ISO 306     |
| Melting Temperature                               | 127           | °C                | DSC         |

## Notes

These are typical property values not to be construed as specification limits.

## Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

## Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

## Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

## Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.