

Technical Data Sheet

Schulablend M/MW K2358 WHI 81480



Acrylonitrile Styrene Acrylate + PA

Product Description

ASA/PA blend with high light stability and heat resistance

Regulatory Status

For regulatory compliance information, see *Schulablend* M/MW K2358 WHI 81480 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Limited Issue
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Attribute	Good Impact Resistance; High Heat Resistance; UV Resistant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (250 °C/5.0 kg)	15	cm ³ /10 min	ISO 1133
Density, (Method A)	1.12	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	55.0	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	4.0	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2000	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	15	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	5.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	77	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	142	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	116	°C	ISO 75-2/B
Flammable			
Burning Rate, (2.00 mm)	<100	mm/min	ISO 3795
UL Information			
Flammability Classification, (1.6 mm)	HB		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	4	hr
Drying Temperature	80	°C
Suggested Max Moisture	0.040 to 0.10	%
Processing (Melt) Temp	230 to 270	°C
Mold Temperature	40 to 80	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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