

Technical Data Sheet

Icorene N6603-1000 LEGO NAT 0000



Acrylonitrile Butadiene Styrene

Product Description

Icorene N6603 is premium quality high flow ABS grade suitable for general purpose use. This grade is suitable for masterbatch applications.

Regulatory Status

For regulatory compliance information, see *Icorene* N6603-1000 LEGO NAT 0000 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Europe
Processing Method	Compounding
Attribute	High Flow; High Impact Resistance
Forms	Powder
Application	Masterbatch

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (220 °C/10.0 kg)	34	cm ³ /10 min	ISO 1133
Density	1.04	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Break, (50 mm/min)	33.0	MPa	ISO 527-2
Flexural Stress, (2.0 mm/min)	65.0	MPa	ISO 178
Thermal			
Vicat Softening Temperature, (B (50N), 50 °C/h)	95.0	°C	ISO 306

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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