LNP™ LUBRICOMP™ Compound EL002

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound EL-4020
Product reorder name: EL002

LNP™ LUBRICOMP™ EL002 is a compound based on Polyetherimide resin containing 10% PTFE. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield	1040	kgf/cm²	ASTM D 638
Tensile Stress, yld, Type I, 5 mm/min	880	kgf/cm²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	780	kgf/cm²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	6.4	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	13.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	35100	kgf/cm²	ASTM D 638
Flexural Stress	1470	kgf/cm²	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	-0	kgf/cm²	ASTM D 790
Flexural Modulus	35100	kgf/cm²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	30900	kgf/cm²	ASTM D 790
Tensile Stress, yield, 5 mm/min	82	MPa	ISO 527
Tensile Stress, break, 5 mm/min	78	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	6.2	%	ISO 527
Tensile Strain, break, 5 mm/min	10.2	%	ISO 527
Tensile Modulus, 1 mm/min	2750	MPa	ISO 527
Flexural Stress	108	MPa	ISO 178
Flexural Stress, yield, 2 mm/min	-0	MPa	ISO 178
Flexural Modulus, 2 mm/min	2810	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	59	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	5	cm-kgf/cm	ASTM D 256
Multiaxial Impact	14	cm-kgf	ISO 6603

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
IMPACT			
Instrumented Impact Total Energy, 23°C	62	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	38	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	203	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	193	°C	ASTM D 648
CTE, -30°C to 30°C, flow	4.8E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	4.7E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	201	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	186	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.32	-	ASTM D 792
Density	1.31	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.2	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.8 - 1	%	ASTM D 955
Wear Factor Washer	185	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.32	-	ASTM D 3702 Modified
Static COF	0.29	-	ASTM D 3702 Modified
Density	-0	g/cm³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.3	%	ISO 62

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4 - 6	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	360 - 365	°C
Front - Zone 3 Temperature	365 - 375	°C
Middle - Zone 2 Temperature	355 - 365	°C
Rear - Zone 1 Temperature	345 - 355	°C
Mold Temperature	120 - 150	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm

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