LNP™ LUBRICOMP™ Compound LL003

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound LL-4030

Product reorder name: LL003

LNP LUBRICOMP LL003 is a compond based on Polyetheretherketone resin containing 15% PTFE Lubricant. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	650	kgf/cm²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	650	kgf/cm²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	4.5	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	4.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	30600	kgf/cm²	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	29900	kgf/cm²	ASTM D 790
Tensile Stress, yield, 5 mm/min	62	MPa	ISO 527
Tensile Stress, break, 5 mm/min	62	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	3.3	%	ISO 527
Tensile Strain, break, 5 mm/min	3.3	%	ISO 527
Tensile Modulus, 1 mm/min	3070	MPa	ISO 527
Flexural Stress	92	MPa	ISO 178
Flexural Modulus, 2 mm/min	2750	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	73	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Multiaxial Impact	8	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	31	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	37	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	156	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	146	°C	ASTM D 648

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
THERMAL			
CTE, -30°C to 30°C, flow	4.7E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	5.7E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	156	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	147	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.39	-	ASTM D 792
Density	1.39	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.07	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.9 - 2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 3	%	ASTM D 955
Wear Factor Washer	18	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.42	-	ASTM D 3702 Modified
Static COF	0.32	-	ASTM D 3702 Modified
Moisture Absorption (23°C / 50% RH)	0.08	%	ISO 62

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	150	°C
Drying Time	4 - 6	hrs
Front - Zone 3 Temperature	380 - 400	°C
Middle - Zone 2 Temperature	380 - 400	°C
Rear - Zone 1 Temperature	370 - 380	°C
Mold Temperature	175 - 190	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm

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