LNP™ LUBRICOMP™ Compound OX97635

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound PDX-O-97635
Product reorder name: OX97635

LNP LUBRICOMP™ OX97635 is a compound based on Polyphenylene Sulfide resin containing Proprietary Filler(s). Added features of this material include: Electrically Conductive, Wear Resistant.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1230	kgf/cm²	ASTM D 638
Tensile Strain, break	0.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	234100	kgf/cm²	ASTM D 638
Flexural Stress	2580	kgf/cm²	ASTM D 790
Flexural Modulus	250200	kgf/cm²	ASTM D 790
Tensile Stress, break	165	MPa	ISO 527
Tensile Strain, break	0.8	%	ISO 527
Tensile Modulus, 1 mm/min	26200	MPa	ISO 527
Flexural Stress	259	MPa	ISO 178
Flexural Modulus	25940	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	40	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	45	cm-kgf	ASTM D 3763
Multiaxial Impact	22	cm-kgf	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	24	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	269	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	265	°C	ISO 75/Af
PHYSICAL			
Density	1.55	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.02	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1	%	ASTM D 955

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Mold Shrinkage, xflow, 24 hrs (5)	0.4	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.06	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.44	%	ISO 294
Wear Factor Washer	47	10^-10 in^5-min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.36	-	ASTM D 3702 Modified
Static COF	0.31	-	ASTM D 3702 Modified
Density	1.55	g/cm³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.02	%	ISO 62

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(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Melt Temperature	315 - 320	°C
Front - Zone 3 Temperature	330 - 345	°C
Middle - Zone 2 Temperature	320 - 330	°C
Rear - Zone 1 Temperature	305 - 315	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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