LNP™ THERMOCOMP™ Compound ECF62

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound ECF-1008
Product reorder name: ECF62

LNP THERMOCOMP ECF62 is a compound based on Polyetherimide resin containing 30% Glass Fiber, 10% Carbon Fiber. Added features of this material include: Electrically Conductive.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break	1890	kgf/cm²	ASTM D 638
Tensile Strain, break	1.5	%	ASTM D 638
Tensile Modulus, 50 mm/min	182700	kgf/cm²	ASTM D 638
Flexural Stress	2740	kgf/cm²	ASTM D 790
Flexural Modulus	161700	kgf/cm²	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	49	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	7	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	212	°C	ASTM D 648
CTE, -40°C to 40°C, flow	2.52E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	2.34E-05	1/°C	ASTM E 831
PHYSICAL			
Density	1.57	g/cm³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.3 - 0.4	%	ASTM D 955
ELECTRICAL			
Volume Resistivity	1.E+10 - 1.E+11	Ohm-cm	ASTM D 257

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4 - 6	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	360 - 365	°C
Front - Zone 3 Temperature	365 - 375	°C
Middle - Zone 2 Temperature	355 - 365	°C
Rear - Zone 1 Temperature	345 - 355	°C
Mold Temperature	120 - 150	°C
Back Pressure	0.3 - 0.7	MPa
Screw Speed	60 - 100	rpm

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