LNP™ THERMOCOMP™ Compound UX05504

Americas: COMMERCIAL

Also known as: LNP™ THERMOCOMP™ Compound UF-1007 HS S
Product reorder name: UX05504

LNP THERMOCOMP™ UX05504 is a compound based on Polyphthalamide resin containing 35% Glass Fiber. Added feature of this material is: Heat Stabilized.

TYPICAL PROPERTIES[1]	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield	12	MPa	ISO 527
Tensile Stress, break	164	MPa	ISO 527
Tensile Strain, break	2	%	ISO 527
Flexural Stress	295	MPa	ISO 178
Flexural Modulus	10000	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	39	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m²	ISO 180/1A
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	260	°C	ISO 75/Af
PHYSICAL			
Density	1.44	g/cm³	ISO 1183

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15	%
Melt Temperature	315 - 330	°C
Front - Zone 3 Temperature	325 - 340	°C
Middle - Zone 2 Temperature	315 - 325	°C
Rear - Zone 1 Temperature	310 - 320	°C
Mold Temperature	140 - 165	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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