

LNP* Verton* RV00AESM

Polyamide 66

SABIC Innovative Plastics Europe



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Technical Data

Product Description

LNP* VERTON* RV00AESM is a compound based on PA66 resin containing Long Glass Fiber. Added features include: Easy Moldin, Heat Stabilized.

General

Material Status	• Commercial: Active
Literature ¹	• Technical Datasheet
UL Yellow Card ²	• E45329-101282647
Search for UL Yellow Card	• SABIC Innovative Plastics Europe • LNP* Verton*
Availability	• Europe
Filler / Reinforcement	• Long Glass Fiber
Additive	• Heat Stabilizer
Features	• Good Moldability • Heat Stabilized
RoHS Compliance	• RoHS Compliant
Processing Method	• Injection Molding

Physical	Nominal Value Unit	Test Method
Density	1.60 g/cm ³	ISO 1183
Molding Shrinkage		ISO 294-4
Across Flow: 24 hr	0.80 %	
Flow: 24 hr	0.30 %	
Water Absorption (23°C, 24 hr)	0.90 %	ISO 62
Mechanical	Nominal Value Unit	Test Method
Tensile Modulus	17800 MPa	ISO 527-2/1
Tensile Stress		ISO 527-2/5
Yield	276 MPa	
Break	276 MPa	
Tensile Strain		ISO 527-2/5
Yield	2.0 %	
Break	2.0 %	
Flexural Modulus ⁴	15000 MPa	ISO 178
Flexural Strength ^{4, 5}	366 MPa	ISO 178
Flexural Strain at Break ⁶	3.0 %	ISO 178
Impact	Nominal Value Unit	Test Method
Notched Izod Impact Strength ⁷ (23°C)	45 kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ⁷ (23°C)	90 kJ/m ²	ISO 180/1U
Thermal	Nominal Value Unit	Test Method
Heat Deflection Temperature ⁸		
0.45 MPa, Unannealed, 64.0 mm Span	259 °C	ISO 75-2/Bf
1.8 MPa, Unannealed, 64.0 mm Span	256 °C	ISO 75-2/Af
RTI Elec	105 °C	UL 746
RTI Imp	110 °C	UL 746
RTI Str	110 °C	UL 746
Electrical	Nominal Value Unit	Test Method
High Amp Arc Ignition (HAI)	PLC 0	UL 746
Hot-wire Ignition (HWI)	PLC 0	UL 746
Flammability	Nominal Value Unit	Test Method
Flame Rating (0.750 mm)	HB	UL 94

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Injection	Nominal Value Unit
Drying Temperature	82.2 °C
Drying Time	4.0 hr
Suggested Max Moisture	0.15 to 0.25 %
Rear Temperature	282 to 293 °C
Middle Temperature	288 to 299 °C
Front Temperature	288 to 299 °C
Processing (Melt) Temp	288 to 304 °C
Mold Temperature	93.3 to 110 °C
Back Pressure	0.172 to 0.344 MPa
Screw Speed	30 to 60 rpm

Notes

¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

² A UL Yellow Card contains UL-verified flammability and electrical characteristics. UL IDES continually works to link Yellow Cards to individual plastic materials in Prospector, however this list may not include all of the appropriate links. It is important that you verify the association between these Yellow Cards and the plastic material found in Prospector. For a complete listing of Yellow Cards, visit the UL Yellow Card Search.

³ Typical properties: these are not to be construed as specifications.

⁴ 2.0 mm/min

⁵ Yield

⁶ 2 mm/min

⁷ 80*10*4

⁸ 80*10*4 mm

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Where to Buy

Supplier

SABIC Innovative Plastics Europe

, Netherlands

Telephone: +36-1-238-5060

Web: <http://www.sabic-ip.com/>

Distributor

Polymix

Telephone: +33-3-8920-1380

Web: <http://www.polymix.eu/>

Availability: France

RESINEX Group

RESINEX is a Pan European distribution company. Contact RESINEX for availability of individual products by country.

Telephone: +32-14-672511

Web: <http://www.resinex.com/>

Availability: Europe

Ultrapolymers

Ultrapolymers is a Pan European distribution company. Contact Ultrapolymers for availability of individual products by country.

Telephone: +32-11-57-95-57

Web: <http://www.ultrapolymers.com/>

Availability: Europe



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– Birgit Elvardt Bader, Production Manager, Micotron

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– Kevin Chase, Owner & President, Chase Plastics



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