

LNP* Verton* RX00078

Polyamide 66

SABIC Innovative Plastics Europe



IDES | Prospector

ides.com/prospector

Technical Data

Product Description

LNP* VERTON* RX00078 is a compound based on PA 66 resin containing Long Glass Fiber, Proprietary Lubricant. Added features include: Internally Lubricated.

Also known as: LNP* Verton* Compound PDX-R-00078

Product reorder name: RX00078

General

Material Status	• Commercial: Active
Literature ¹	• Technical Datasheet
Search for UL Yellow Card	• SABIC Innovative Plastics Europe • LNP* Verton*
Availability	• Europe
Filler / Reinforcement	• Long Glass Fiber
Additive	• Lubricant
Features	• Lubricated
RoHS Compliance	• RoHS Compliant
Processing Method	• Injection Molding

Physical	Nominal Value Unit	Test Method
Density	1.51 g/cm ³	ISO 1183
Molding Shrinkage		ISO 294-4
Across Flow: 24 hr	0.87 %	
Flow: 24 hr	0.22 %	

Mechanical	Nominal Value Unit	Test Method
Tensile Modulus	11000 MPa	ISO 527-2/1
Tensile Stress (Break)	197 MPa	ISO 527-2/5
Tensile Strain (Break)	2.4 %	ISO 527-2/5
Flexural Modulus ³	8900 MPa	ISO 178
Flexural Strength ^{3, 4}	248 MPa	ISO 178

Impact	Nominal Value Unit	Test Method
Notched Izod Impact Strength ⁵ (23°C)	21 kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ⁵ (23°C)	70 kJ/m ²	ISO 180/1U

Thermal	Nominal Value Unit	Test Method
Heat Deflection Temperature ⁶		
0.45 MPa, Unannealed, 64.0 mm Span	265 °C	ISO 75-2/Bf
1.8 MPa, Unannealed, 64.0 mm Span	260 °C	ISO 75-2/Af
CLTE		ISO 11359-2
Flow: 23 to 60°C	0.000025 cm/cm/°C	
Transverse: 23 to 60°C	0.000058 cm/cm/°C	

Injection	Nominal Value Unit
Drying Temperature	82.2 °C
Drying Time	4.0 hr
Suggested Max Moisture	0.15 to 0.25 %
Rear Temperature	282 to 293 °C
Middle Temperature	288 to 299 °C
Front Temperature	288 to 299 °C
Processing (Melt) Temp	288 to 304 °C
Mold Temperature	93.3 to 110 °C
Back Pressure	0.172 to 0.344 MPa

LNP* Verton* RX00078

Polyamide 66

SABIC Innovative Plastics Europe



ides.com/prospector

Injection	Nominal Value Unit
Screw Speed	30 to 60 rpm

Notes

¹ These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

² Typical properties: these are not to be construed as specifications.

³ 2.0 mm/min

⁴ Break

⁵ 80*10*4

⁶ 80*10*4 mm

LNP* Verton* RX00078

Polyamide 66

SABIC Innovative Plastics Europe



ides.com/prospector

Where to Buy

Supplier

SABIC Innovative Plastics Europe

, Netherlands

Telephone: +36-1-238-5060

Web: <http://www.sabic-ip.com/>

Distributor

Polymix

Telephone: +33-3-8920-1380

Web: <http://www.polymix.eu/>

Availability: France

RESINEX Group

RESINEX is a Pan European distribution company. Contact RESINEX for availability of individual products by country.

Telephone: +32-14-672511

Web: <http://www.resinex.com/>

Availability: Europe

Ultrapolymers

Ultrapolymers is a Pan European distribution company. Contact Ultrapolymers for availability of individual products by country.

Telephone: +32-11-57-95-57

Web: <http://www.ultrapolymers.com/>

Availability: Europe



Founded in 1986 and based in Laramie, Wyoming, IDES is now part of the UL family of companies. UL is a premier global independent safety science company with more than a century of proven history. Employing nearly 10,000 professionals in over 100 countries, UL has five distinct business units -- Product Safety, Environment, Life & Health, Knowledge Services and Verification Services -- to meet the expanding needs of our customers and to deliver on our public safety mission.



Prospector Plastics Database - www.ides.com/prospector

Prospector is a searchable online database that includes 85,000 data sheets from 875 manufacturers and 44,000 UL yellow cards. Each data sheet includes property, processing and supplier contact information. Prospector is relied on by nearly 400,000 design engineers and plastics processors. Using Prospector, they save time with plastic material selection by quickly and easily referencing technical information critical to the success of their products.

"Prospector is absolutely the best and most well-known search engine for plastic raw materials in the world. We use Prospector every day – it's a real time saver!"

– Birgit Elvardt Bader, Production Manager, Micotron

Power Searches

Property Search – select plastics by 500 key properties and design parameters.

Alternative Resins Search – find replacement plastics within minutes.

Automotive Plastics Search – easily locate automotive approved plastics.

Curve Data – view, overlay and export curve data.



Material Data Management – www.ides.com/datasheets

With our data management services, plastic suppliers and distributors can have custom search interfaces available on their website for their customers, website visitors, sales and customer service teams. These provide intuitive ways to find and view technical data sheets for their products.

"With UL IDES data services, our website now displays the most current information on the products we distribute and links to our backend RFQ and sales order system, adding both value and service for our customers."

– Kevin Chase, Owner & President, Chase Plastics



Advertising – www.ides.com/advertise

Reach 365,000 pre-qualified plastics professionals and generate leads with proven techniques. Electronic newsletter insertions, sponsored webinars and powerful online ads are available to make the most of your lead-generation program.

For more information, call: 800.788.4668 or 307.742.9227 ext. 220