

LNP™ LUBRICOMP™ COMPOUND GL003XXP

GL4030
REGION EUROPE

DESCRIPTION

LNP LUBRICOMP GL003XXP is a compound based on Polysulfone resin containing PTFE. Added features include; Internally Lubricated.

TYPICAL PROPERTY VALUES

Revision 20170816

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield, 5 mm/min	60	MPa	ISO 527
Tensile Strain, break, 5 mm/min	6 – 7	%	ISO 527
Tensile Modulus, 1 mm/min	1800	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	77	MPa	ISO 178
Flexural Modulus, 2 mm/min	2400	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	70	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	7	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	180	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.5 – 0.8	%	SABIC method
Density	1.32	g/cm ³	ISO 1183
INJECTION MOLDING			
Drying Temperature	120 – 150	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.05	%	
Melt Temperature	360 – 370	°C	
Front - Zone 3 Temperature	350 – 360	°C	
Middle - Zone 2 Temperature	340 – 350	°C	
Rear - Zone 1 Temperature	325 – 340	°C	
Mold Temperature	150	°C	
Back Pressure	0.2 – 0.3	MPa	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Screw Speed	30 – 60	rpm	

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

SABIC as referred to herein means any legal entity belonging to the group of companies headed by Saudi Arabia Basic Industries Corporation.