

LNP™ LUBRILOY™ COMPOUND D2000

D
REGION ASIA

DESCRIPTION

LNP LUBRILOY* D2000 is a compound based on Polycarbonate resin containing a Proprietary Non-Halogenated Lubrication System. Added feature of this material is: Wear Resistant.

TYPICAL PROPERTY VALUES

Revision 20170816

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, yield	53	MPa	ASTM D 638
Tensile Stress, break	60	MPa	ASTM D 638
Tensile Strain, yield	6.5	%	ASTM D 638
Tensile Strain, break	125.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	1860	MPa	ASTM D 638
Flexural Stress	82	MPa	ASTM D 790
Tensile Stress, yield	51	MPa	ISO 527
Tensile Stress, break	54	MPa	ISO 527
Tensile Strain, yield	5.6	%	ISO 527
Tensile Strain, break	98.6	%	ISO 527
Tensile Modulus, 1 mm/min	2140	MPa	ISO 527
Flexural Stress	78	MPa	ISO 178
Flexural Modulus	2130	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D 4812
Izod Impact, notched, 23°C	715	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	40	J	ASTM D 3763
Multiaxial Impact	48	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	137	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	56	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	140	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	126	°C	ASTM D 648

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
CTE, -40°C to 40°C, flow	7.41E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	7.38E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	7.42E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.38E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	140	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	126	°C	ISO 75/Af
PHYSICAL			
Density	1.17	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.13	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.7 – 0.9	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 – 0.9	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs (5)	0.7 – 0.9	%	ISO 294
Mold Shrinkage, xflow, 24 hrs (5)	0.7 – 0.9	%	ISO 294
Wear Factor Washer	60	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.16	-	ASTM D 3702 Modified: Manual
Static COF	0.09	-	ASTM D 3702 Modified: Manual
Density	1.17	g/cm ³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.19	%	ISO 62
MECHANICAL PROPERTIES			
Flexural modulus	2130	MPa	ISO 178/1A
INJECTION MOLDING			
Drying Temperature	100	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.02	%	
Melt Temperature	305 – 315	°C	
Front - Zone 3 Temperature	305 – 315	°C	
Middle - Zone 2 Temperature	300 – 310	°C	
Rear - Zone 1 Temperature	295 – 305	°C	
Mold Temperature	65 – 95	°C	
Back Pressure	0.2 – 0.3	MPa	
Screw Speed	30 – 60	rpm	

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.



It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

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