

LNP™ THERMOTUF™ COMPOUND PF008IR

PF-1008 HI MR
REGION AMERICAS

DESCRIPTION

LNP THERMOTUF PF008IR is a compound based on Nylon 6 resin containing 40% Glass Fiber. Added features of this material include: High Impact, Mold Release.

TYPICAL PROPERTY VALUES

Revision 20170816

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
MECHANICAL			
Tensile Stress, break	143	MPa	ASTM D 638
Tensile Strain, break	2.4	%	ASTM D 638
Tensile Modulus, 50 mm/min	13100	MPa	ASTM D 638
Flexural Stress	255	MPa	ASTM D 790
IMPACT			
Izod Impact, unnotched, 23°C	1121	J/m	ASTM D 4812
Izod Impact, notched, 23°C	144	J/m	ASTM D 256
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	205	°C	ASTM D 648
PHYSICAL			
Density	1.46	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	0.3	%	ASTM D 955
MECHANICAL PROPERTIES			
Flexural modulus	9850	MPa	ISO 178/1A
INJECTION MOLDING			
Drying Temperature	80	°C	
Drying Time	4	hrs	
Maximum Moisture Content	0.15 – 0.25	%	
Melt Temperature	265 – 275	°C	
Front - Zone 3 Temperature	275 – 290	°C	
Middle - Zone 2 Temperature	265 – 275	°C	
Rear - Zone 1 Temperature	250 – 260	°C	
Mold Temperature	80 – 95	°C	

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
Back Pressure	0.3 – 0.7	MPa	
Screw Speed	30 – 60	rpm	

DISCLAIMER

The information contained herein may include typical properties of our products or their typical performances when used in certain typical applications. Actual properties of our products, in particular when used in conjunction with any third party material(s) or for any non-typical applications, may differ from typical properties.

It is the customer's responsibility to inspect and test our product(s) in order to satisfy itself as to the suitability of the product(s) for its and its customers particular purposes. The customer is responsible for the appropriate, safe and legal use, processing and handling of all product(s) purchased from us.

Nothing herein is intended to be nor shall it constitute a warranty whatsoever, in particular, warranty of merchantability or fitness for a particular purpose.

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