

Maxxam™ H20 T/05 H Natural FD 70

Polypropylene Homopolymer

Key Characteristics

Product Description

Avient's Maxxam™ family of polypropylene- and polyethylene-based products covers a wide range of applications, markets and performance requirements. Standard grades are compounded with calcium carbonate, glass and talc to provide a desired balance of properties including stiffness, durability, impact resistance and heat resistance. Custom grades are available with features such as UV stabilizers, heat stabilizers, custom color, high impact, etc.

General

Material Status	• Commercial: Active		
Regional Availability	• Europe		
Filler / Reinforcement	• Talc, 5.0% Filler by Weight		
Features	• Food Contact Acceptable • Good Processability	• Good Stiffness • Good Strength	• Heat Stabilized • High Flow
Uses	• Appliances • Automotive Applications	• Consumer Applications • General Purpose	• Industrial Applications
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density	0.950 g/cm ³	0.950 g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	21 g/10 min	21 g/10 min	ISO 1133
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	305000 psi	2100 MPa	ISO 527-2
Tensile Stress ³	5080 psi	35.0 MPa	ISO 527-2
Tensile Strain ³ (Yield)	5.0 %	5.0 %	ISO 527-2
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact Strength	1.4 ft·lb/in ²	3.0 kJ/m ²	ISO 180/A
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 66 psi (0.45 MPa), Unannealed	234 °F	112 °C	ISO 75-2/B
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed	183 °F	84.0 °C	ISO 75-2/A
Melting Temperature	320 to 329 °F	160 to 165 °C	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	1.0 hr	1.0 hr
Rear Temperature	347 to 365 °F	175 to 185 °C
Middle Temperature	356 to 374 °F	180 to 190 °C
Front Temperature	365 to 383 °F	185 to 195 °C
Nozzle Temperature	374 to 392 °F	190 to 200 °C
Mold Temperature	77 to 131 °F	25 to 55 °C

Copyright © 2023 Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. Avient MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.

Maxxam™ H20 T/05 H Natural FD 70

Technical Data Sheet

Notes

¹ Typical values are not to be construed as specifications.

² 0.039 in/min (1 mm/min)

³ 2.0 in/min (50 mm/min)

CONTACT INFORMATION

North America

Avon Lake, United States
33587 Walker Road
Avon Lake, OH, United States ,
44012
+1 440 930 1000
+1 844 4AVIENT

South America

Sao Paulo, Brazil
Av. Francisco Nakasato, 1700
13295-000 Itupeva
Sao Paulo, Brazil
+55 11 4593 9200

Asia

Shanghai, China
2F, Block C
200 Jinsu Road
Pudong, 201206
Shanghai, China
+86 (0) 21 6028 4888

Europe

Pommerloch, Luxembourg
19 Route de Bastogne
Pommerloch, Luxembourg , L-9638
+352 269 050 35



avient.com

Copyright ©, 2023 Avient Corporation. Avient makes no representations, guarantees, or warranties of any kind with respect to the Information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the Information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the Information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the Information for your process or end-use application. You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the Information and/or use or handling of any product. Avient MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the Information or products reflected by the Information. This data sheet shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.