

Technical Data Sheet

Percom PPHP HF FRV0 WHI1-0791



Polypropylene, Unspecified (PP, Unspecified)

Product Description

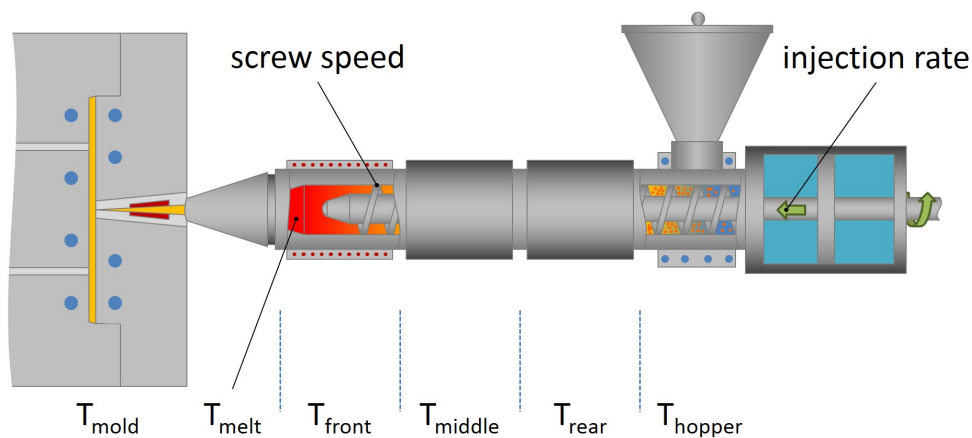
Percom PPHP HF FRV0 WHI1-0791 is a Polypropylene, Unspecified material and is typically used in Injection Molding applications. Features include: Halogen Free.

Regulatory Status

For regulatory compliance information, see Percom PPHP HF FRV0 WHI1-0791 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Limited Issue
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Attribute	Halogen Free
Additive	Flame Retardant
Application	Conduit

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	10	g/10 min	ISO 1133
Density	1.03	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	28	MPa	ISO 527-2
Flexural Modulus	2000	MPa	ISO 178
Impact			
Notched Izod Impact Strength, (23 °C, Type 1, Notch A)	5.0	kJ/m ²	ISO 180
Hardness			
Shore Hardness, (Shore D)	63		ISO 868
Thermal			
Vicat Softening Temperature, (A (10N), 50 °C/h)	150	°C	ISO 306
Flammable			
Glow Wire Flammability Index, (2.0 mm)	960	°C	IEC 60695-2-12
UL Information			
Flame Rating, (1.6 mm)	V-0		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Mold Temperature	30 to 60	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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