

Technical Data Sheet

Polyflam 14N4002NONAT



Polypropylene, Unspecified (PP, Unspecified)

Product Description

Polyflam 14N4002NONAT is a Polypropylene, Unspecified material.

Regulatory Status

For regulatory compliance information, see 14N4002NONAT [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Forms	Pellets
Additive	Flame Retardant

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	8.0	g/10 min	ASTM D1238
Density - Specific Gravity	0.988	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	30.3	MPa	ASTM D638
Flexural Modulus, (Tangent)	1280	MPa	ASTM D790
Impact			
Gardner Impact	14.7	J	ASTM D5420
Notched Izod Impact	80	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (66 psi)	90.6	°C	ASTM D648
RTI Str	93.3	°C	UL 746B
UL Information			
Flame Rating, (1.5 mm)	V-0		UL 94



Injection Parameters	Nominal Value	Units
Drying Temperature	82	°C
Nozzle Temperature	177 to 227	°C
Processing (Melt) Temp	182 to 227	°C
Front Temperature	177 to 227	°C
Middle Temperature	177 to 227	°C
Rear Temperature	177 to 216	°C
Injection Rate	Slow-Moderate	
Back Pressure	<0.689	MPa
Mold Temperature	32 to 66	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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