

Technical Data Sheet

Polyflam 55S7103NG6049 SF



Polycarbonate

Product Description

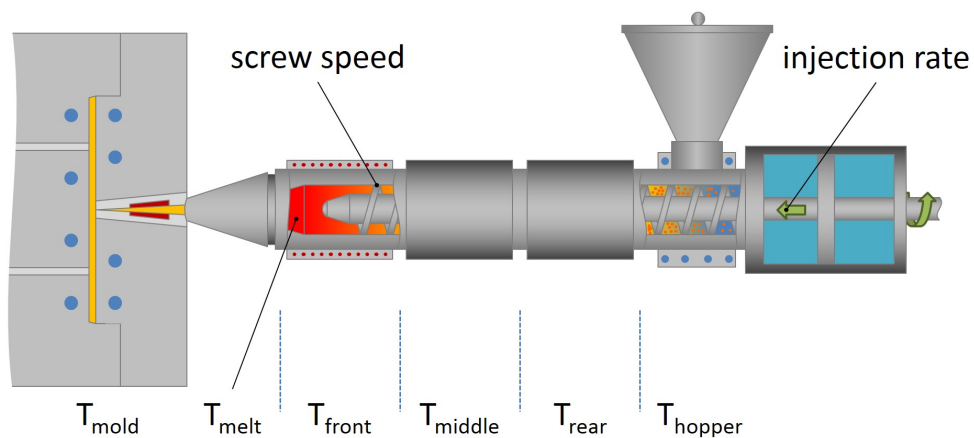
Polyflam 55S7103NG6049 SF is a Polycarbonate Glass Fiber, 10% filled material.

Regulatory Status

For regulatory compliance information, see 55S7103NG6049 SF [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Forms	Pellets
Additive	Flame Retardant
Filler/Reinforcement	Glass Fiber, 10%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (300 °C/1.2 kg)	12	g/10 min	ASTM D1238
Density - Specific Gravity	1.26	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	62.1	MPa	ASTM D638
Flexural Modulus, (Tangent)	3310	MPa	ASTM D790
Impact			
Notched Izod Impact	130	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	138	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	141	°C	ASTM D648
RTI Str	93.3	°C	UL 746B
UL Information			
Flame Rating			
(1.5 mm)	V-0		UL 94
(2.5 mm)	5VA		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	4.0 to 6.0	hr
Drying Temperature	121	°C
Processing (Melt) Temp	293 to 321	°C
Front Temperature	282 to 310	°C
Middle Temperature	282 to 310	°C
Rear Temperature	282 to 310	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.345 to 0.689	MPa
Mold Temperature	71 to 104	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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