

Schulablend (PC/PBT) M/MX 5301

Polycarbonate + PBT
LyondellBasell Industries
Engineering Plastics

Product Description

PC/PBT- blend (Former name: SCHULABLEND® M/MX 50)

General

Processing Method	• Injection Molding
Resin ID (ISO 1043)	• PC+PBT

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.20 g/cm ³	1.20 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (250°C/5.0 Kg)	40 cm ³ /10min	40 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	319000 psi	2200 MPa	ISO 527-1/1A/1
Tensile Stress (Yield)	7830 psi	54.0 MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	4.0 %	4.0 %	ISO 527-2/1A/50
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	4.8 ft·lb/in ²	10 kJ/m ²	
73°F (23°C)	21 ft·lb/in ²	45 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	No Break	No Break	
73°F (23°C)	No Break	No Break	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	16400 psi	113 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ISO 75-2/Af
264 Psi (1.8 Mpa), Unannealed	149 °F	65.0 °C	
Vicat Softening Temperature	239 °F	115 °C	ISO 306/B50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·m	> 1.0E+13 ohms·m	IEC 62631-3-1
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 In (2.00 Mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 In (2.00 Mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 In (1.5 Mm)	HB	HB	
0.12 In (3.0 Mm)	HB	HB	

Additional Information

The tradename "Schulablend" may be abbreviated "SBL" in documents or on labels.

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	248 °F	120 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Processing (Melt) Temp	482 to 500 °F	250 to 260 °C
Mold Temperature	158 to 212 °F	70 to 100 °C

Notes

These are typical property values not to be construed as specification limits.