

Technical Data Sheet

Polyflam RIPP 3118 MD NAT



Polypropylene Copolymer

Product Description

Talc filled flame retardant PP copolymer compound.

Regulatory Status

For regulatory compliance information, see *Polyflam RIPP 3118 MD NAT* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Europe
Processing Method	Injection Molding
Attribute	Copolymer
Additive	Flame Retardant
Filler/Reinforcement	Talc

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	10	cm ³ /10 min	ISO 1133
Density, (Method A)	1.23	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	21.9	MPa	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	2.5	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2500	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	3.1	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	1.6	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	50	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	18	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	66.0	°C	ISO 306
(A (10N), 120 °C/h)	146	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	111	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	69.0	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	600	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			

Glow Wire Flammability Index		
(1.5 mm)	960 °C	IEC 60695-2-12
(3.0 mm)	960 °C	IEC 60695-2-12
UL Information		
Flammability Classification, (1.6 mm)	V-0	IEC 60695-11-10, -20

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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