

Technical Data Sheet

Polyflam RIPP 4000 OSD K3014 NAT



Polypropylene Copolymer

Product Description

Flame-retardant PP-Copolymer, halogenfree, optimized smoke density

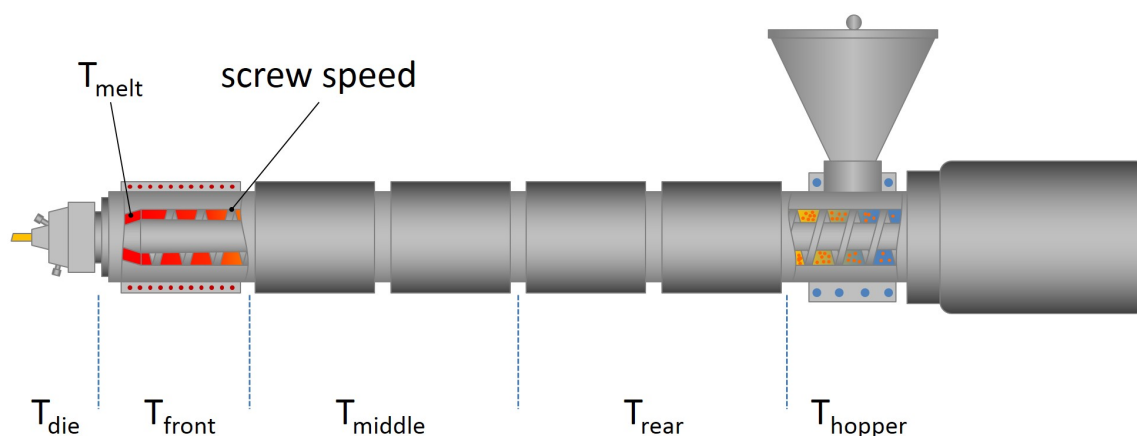
Regulatory Status

For regulatory compliance information, see *Polyflam RIPP 4000 OSD K3014 NAT* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Extrusion; Injection Molding
Attribute	Copolymer; Halogen Free; Low Smoke Emission
Additive	Flame Retardant
Resin ID	PP FR(51)

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	4.0	cm ³ /10 min	ISO 1133
Density, (Method A)	1.07	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	20.0	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	50	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2100	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	3.3	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	15.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2100	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.5%)	35.0	MPa	ISO 178
(2.0 mm/min, 4.0%)	35.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C)	3.0	kJ/m ²	ISO 179-1/1eA
(-30 °C)	1.0	kJ/m ²	ISO 179-1/1eA
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	No Break		ISO 179
(-30 °C, Type 1, Edgewise)	20	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	74.0	°C	ISO 306
(A (10N), 50 °C/h)	155	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	98.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	60.0	°C	ISO 75-2/A

Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Dielectric Strength, (in Oil, 1.00 mm, 23 °C, 2000 V/sec)	43	kV/mm	IEC 60243-1
Comparative Tracking Index (CTI)	600	V	UL 746A
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			
Burning Rate			
(2.00 mm, Self-Extinguishing)	0.0	mm/min	FMVSS 302
(2.00 mm, Self-Extinguishing)	0.0	mm/min	ISO 3795
Glow Wire Flammability Index			
(0.75 mm)	960	°C	IEC 60695-2-12
(1.5 mm)	960	°C	IEC 60695-2-12
(3.0 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(0.75 mm)	725	°C	IEC 60695-2-13
(1.5 mm)	725	°C	IEC 60695-2-13
(3.0 mm)	725	°C	IEC 60695-2-13
Oxygen Index	33	%	ISO 4589-2
UL Information			
Flammability Classification			
(0.75 mm)	V-0		IEC 60695-11-10, -20
(1.5 mm)	V-0		IEC 60695-11-10, -20
(1.6 mm)	5VB		IEC 60695-11-10, -20
(3.0 mm)	V-0		IEC 60695-11-10, -20
UL File Number	E86615		



Extrusion Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Melt Temperature	170 to 210	°C
Suggested Max Moisture	<0.10	%
Drying Temperature	70 to 80	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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