

Technical Data Sheet

Schulamid FP63E33UV-8435 CAT YELLOWYEW



Polyamide 6

Product Description

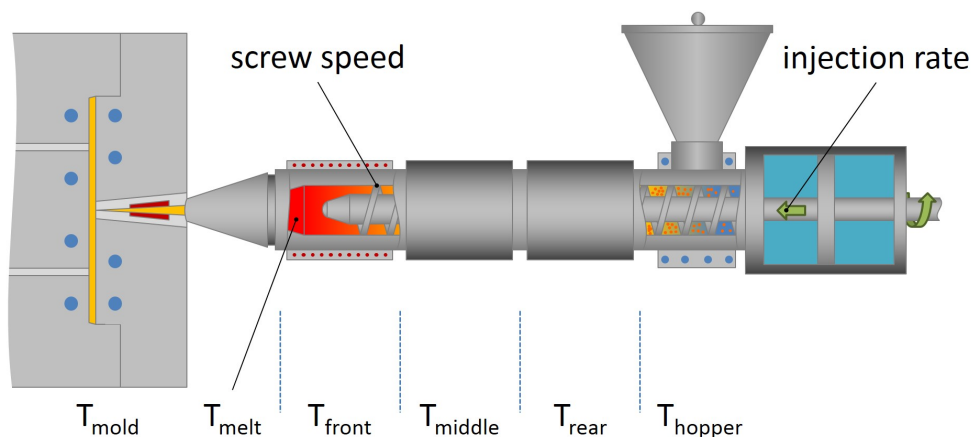
Schulamid FP63E33UV-8435 CAT YELLOWYEW is a Polyamide 6 Glass Fiber, 33% filled material and is typically used in Injection Molding applications.

Regulatory Status

For regulatory compliance information, see FP63E33UV-8435 CAT YELLOWYEW [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Forms	Pellets
Filler/Reinforcement	Glass Fiber, 33%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density - Specific Gravity	1.38	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	186	MPa	ASTM D638
Tensile Strength at Break	152	MPa	ASTM D638
Flexural Modulus, (Tangent)	8270	MPa	ASTM D790
Impact			
Notched Izod Impact	96	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	199	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	210	°C	ASTM D648



Nominal

Injection Parameters	Nominal Value	Units
Drying Time	4.0 to 6.0	hr
Drying Temperature	71 to 93	°C
Suggested Max Moisture	0.1	%
Processing (Melt) Temp	249 to 282	°C
Front Temperature	260 to 282	°C
Middle Temperature	260 to 282	°C
Rear Temperature	249 to 282	°C
Injection Rate	Moderate-Fast	
Back Pressure	<0.345	MPa
Mold Temperature	82 to 93	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.