

Technical Data Sheet

Polyflam RPP 4000 E NAT



Polypropylene, Homopolymer

Product Description

Unfilled flame-retardant PP-Homopolymer, Extrusion grade, halogenfree

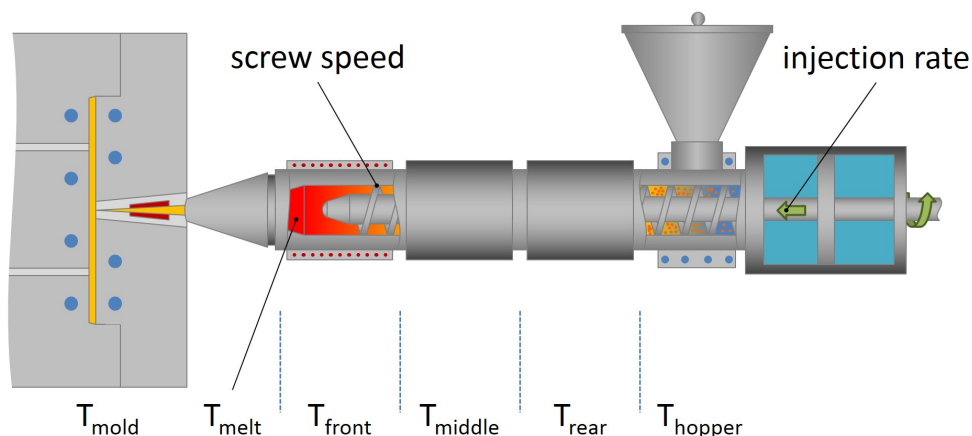
Regulatory Status

For regulatory compliance information, see *Polyflam RPP 4000 E NAT* [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Extrusion; Injection Molding
Attribute	Good Processability; Halogen Free; Homopolymer
Additive	Flame Retardant
Resin ID	PP FR(51)

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	2.0	cm ³ /10 min	ISO 1133
Density, (Method A)	1.06	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	26.8	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	26	%	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2300	MPa	ISO 178
Tensile Strain at Yield, (Type 1A, 50 mm/min)	4.1	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	16.6	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	2600	MPa	ISO 527-1
Flexural Stress			
(2.0 mm/min, 3.5%)	37.1	MPa	ISO 178
(2.0 mm/min, 5.1%)	39.0	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	2.5	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	1.5	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	40	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	15	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	97.0	°C	ISO 306
(A (10N), 50 °C/h)	154	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa)	108	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	58.0	°C	ISO 75-2/A

Electrical		
Comparative Tracking Index (CTI)	600 V	IEC 60112
Flammable		
Glow Wire Flammability Index		
(0.75 mm)	960 °C	IEC 60695-2-12
(1.5 mm)	960 °C	IEC 60695-2-12
(3.0 mm)	960 °C	IEC 60695-2-12
Glow Wire Ignition Temperature		
(0.75 mm)	775 °C	IEC 60695-2-13
(1.5 mm)	775 °C	IEC 60695-2-13
(3.0 mm)	775 °C	IEC 60695-2-13
UL Information		
Flammability Classification		
(0.8 mm)	V-0	IEC 60695-11-10, -20
(1.6 mm)	V-0	IEC 60695-11-10, -20
(3.0 mm)	5VA	IEC 60695-11-10, -20
(3.0 mm)	5V	IEC 60695-11-10, -20
(3.2 mm)	V-0	IEC 60695-11-10, -20



Injection Parameters		Nominal Value	Units
Drying Time		2.0 to 4.0	hr
Drying Temperature		70	°C
Screw Speed		<300	mm/sec
Processing (Melt) Temp		180 to 210	°C
Holding Pressure		40.0 to 90.0	MPa
Injection Rate		Slow-Moderate	
Back Pressure		5.00 to 10.0	MPa
Mold Temperature		40 to 80	°C
Injection Pressure		80.0 to 120	MPa

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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