

Technical Data Sheet

Polyflam RPP 4120 CS1 LM NAT



Polypropylene, Homopolymer

Product Description

Mineral filled, flame-retardant, laser markable PP-Homopolymer, halogenfree. Product is available in black color.

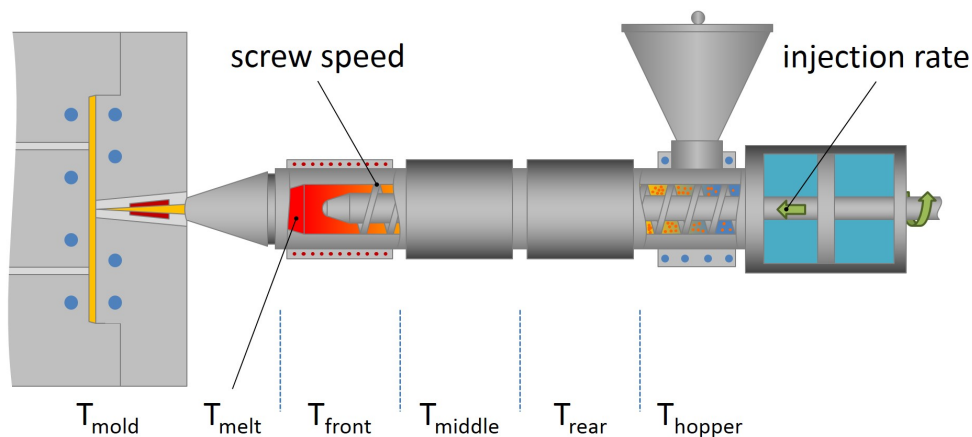
Regulatory Status

For regulatory compliance information, see Polyflam RPP 4120 CS1 LM NAT [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Discontinued
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Attribute	Good Processability; Halogen Free; Homopolymer
Additive	Flame Retardant
Resin ID	PP FR(51)

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	3.0	cm ³ /10 min	ISO 1133
Density, (Method A)	1.32	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (Type 1A, 50 mm/min)	22.0	MPa	ISO 527-2
Nominal Tensile Strain at Break, (50 mm/min, Type 1A)	8.5	%	ISO 527-2
Tensile Strain at Yield, (Type 1A, 50 mm/min)	1.6	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 50 mm/min)	17.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	3200	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	1.5	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	1.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	16	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	7.0	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature, (A (10N), 50 °C/h)	156	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	108	°C	ISO 75-2/B
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Comparative Tracking Index (CTI)	600	V	IEC 60112
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			

Burning Rate			
(2.00 mm, Self-Extinguishing)	0.0	mm/min	ISO 3795
(2.00 mm, Self-Extinguishing)	0.0	mm/min	FMVSS 302
Glow Wire Flammability Index			
(1.5 mm)	960	°C	IEC 60695-2-12
(3.0 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	825	°C	IEC 60695-2-13
(3.0 mm)	825	°C	IEC 60695-2-13
UL Information			
Flammability Classification			
(1.6 mm)	V-0		IEC 60695-11-10, -20
(3.2 mm)	V-0		IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	70 to 80	°C
Screw Speed	<300	mm/sec
Processing (Melt) Temp	180 to 220	°C
Holding Pressure	40.0 to 90.0	MPa
Injection Rate	Slow-Moderate	
Back Pressure	5.00 to 10.0	MPa
Mold Temperature	40 to 80	°C
Injection Pressure	80.0 to 120	MPa

Notes

These are typical property values not to be construed as specification limits.

Processing notes

Melt contacting surfaces should be made of a high quality, corrosive resistant steel. Positive experiences have been made with steel qualities containing > 12% chromium.

Avoid processing at very barrel high temperatures or above the recommended melt temperature range as this can increase risk of deposit onto the tool surfaces. Avoid long residence times. At start and end of production, it is recommended to purge clean with non-flame retardant polymer or a polyolefin.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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