

Technical Data Sheet

Polyflam RPP 5125 GRY60305



Polypropylene, Homopolymer

Product Description

25% mineral filled flame-retardant PP-Homopolymer

Regulatory Status

For regulatory compliance information, see Polyflam RPP 5125 GRY60305 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Developmental
Availability	Europe
Processing Method	Injection Molding
Attribute	Halogenated; Homopolymer; Low Density
Additive	Flame Retardant
Filler/Reinforcement	Mineral\Talc, 25%
Resin ID	PP MT25 FR(17)

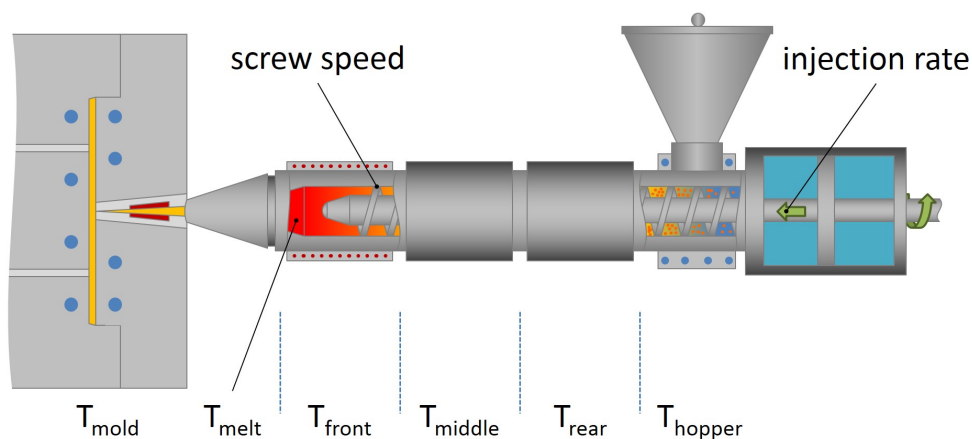
Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (230 °C/2.16 kg)	17	cm ³ /10 min	ISO 1133
Density, (Method A)	1.23	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield	31	MPa	ISO 527-2
Flexural Modulus	3400	MPa	ISO 178
Tensile Strain at Yield	4	%	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	3000	MPa	ISO 527-1
Flexural Stress	45	MPa	ISO 178
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	2.0	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	1.5	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	22	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	11	kJ/m ²	ISO 179
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	74.0	°C	ISO 306
(A (10N), 50 °C/h)	147	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	95.0	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	55.0	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093

Flammable

Glow Wire Flammability Index			
(1.5 mm)	960	°C	IEC 60695-2-12
(2.0 mm)	960	°C	IEC 60695-2-12
(3.0 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			
(1.5 mm)	700	°C	IEC 60695-2-13
(3.0 mm)	700	°C	IEC 60695-2-13
(2.0 mm)	700	°C	IEC 60695-2-13

UL Information

Flame Rating		
(1.6 mm)	V-2	UL 94
(3.2 mm)	V-2	UL 94
(2.0 mm)	V-2	UL 94
Flammability Classification		
(1.6 mm)	V-2	IEC 60695-11-10, -20
(2.0 mm)	V-2	IEC 60695-11-10, -20
(3.2 mm)	V-2	IEC 60695-11-10, -20



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	70 to 80	°C
Nozzle Temperature	220	°C
Screw Speed	<300	mm/sec
Processing (Melt) Temp	200 to 230	°C
Front Temperature	210	°C
Holding Pressure	40.0 to 90.0	MPa
Middle Temperature	200	°C
Rear Temperature	180	°C
Injection Rate	Slow-Moderate	
Back Pressure	5.00 to 10.0	MPa
Mold Temperature	40 to 80	°C

Injection Pressure	80.0 to 120	MPa
Cushion	<5.00	mm

Notes

These are typical property values not to be construed as specification limits.

Processing notes

Melt contacting surfaces should be made of a high quality, corrosive resistant steel. Positive experiences have been made with steel qualities containing > 12% chromium.

Avoid processing at very barrel high temperatures or above the recommended melt temperature range as this can increase risk of deposit onto the tool surfaces. Avoid long residence times. At start and end of production, it is recommended to purge clean with non-flame retardant polymer or a polyolefin.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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