

Technical Data Sheet

Polyfort CPP3C20HBNANAT



Polypropylene, Unspecified (PP, Unspecified)

Product Description

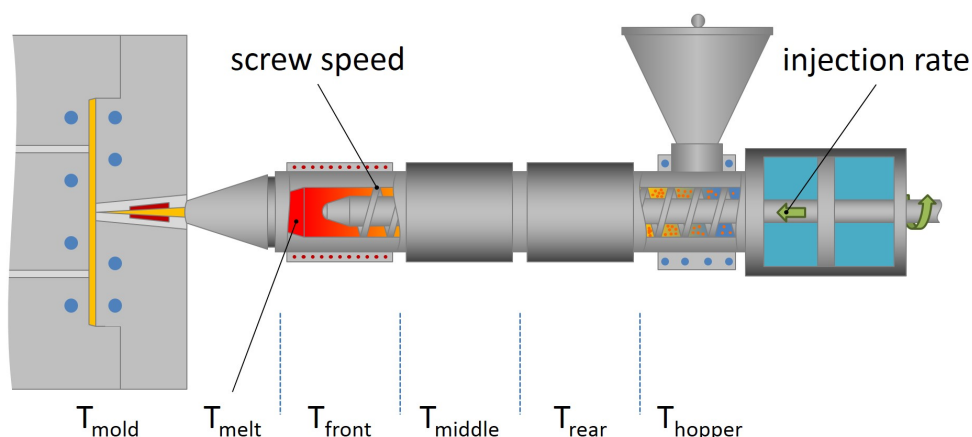
CPP3C20HB is a 20% Calcium Carbonate Filled Polypropylene

Regulatory Status

For regulatory compliance information, see CPP3C20HBNANAT [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Forms	Pellets
Appearance	Colors Available
Filler/Reinforcement	Calcium Carbonate, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	18	g/10 min	ASTM D1238
Mechanical			
Tensile Elongation at Yield	11	%	ASTM D638
Tensile Strength at Yield, (23 °C, 3.18 mm)	22.7	MPa	ASTM D638
Flexural Modulus, (23 °C, 3.18 mm)	1710	MPa	ASTM D790
Impact			
Gardner Impact, (23 °C, 3.18 mm)	21.1	J	ASTM D5420
Notched Izod Impact, (23 °C, 3.18 mm)	130	J/m	ASTM D256



Injection Parameters	Nominal Value	Units
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Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Processing (Melt) Temp	199 to 232	°C
Front Temperature	188 to 232	°C
Middle Temperature	188 to 232	°C
Rear Temperature	188 to 232	°C
Injection Rate	Moderate	
Back Pressure	0.138 to 2.07	MPa
Mold Temperature	21 to 49	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits. The typical values for this product may have been tested on a natural grade.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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