

Technical Data Sheet

Polyfort FPP1A15CCBKBLK



Polypropylene, Unspecified (PP, Unspecified)

Product Description

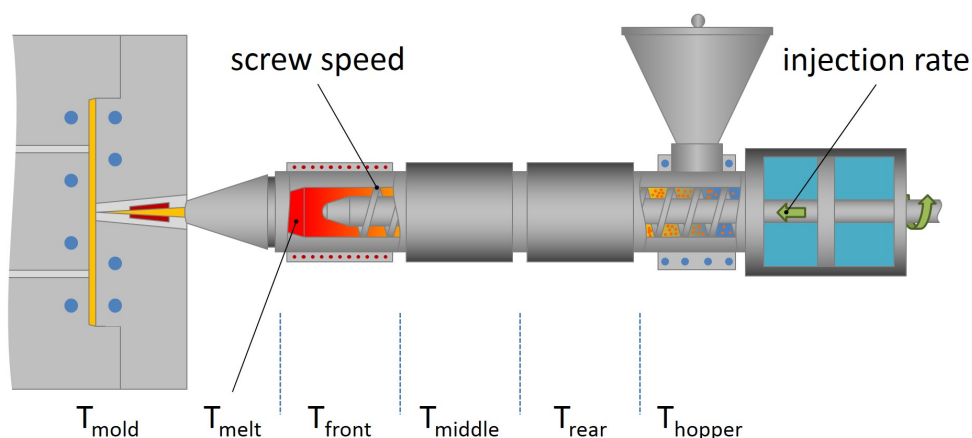
FPP1A15CC is a 15% Glass-Reinforced Chemically Coupled Polypropylene

Regulatory Status

For regulatory compliance information, see FPP1A15CCBKBLK [Product Stewardship Bulletin \(PSB\) and Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Attribute	Chemically Coupled
Forms	Pellets
Appearance	Black; Colors Available
Filler/Reinforcement	Glass Fiber, 15%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	6.0	g/10 min	ASTM D1238
Mechanical			
Tensile Strength at Yield	57.1	MPa	ASTM D638
Flexural Modulus	3160	MPa	ASTM D790
Tensile Elongation at Break	11	%	ASTM D638
Impact			
Notched Izod Impact	75	J/m	ASTM D256



Injection Parameters

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Injection Parameters	Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Screw Speed	20 to 60	rpm
Processing (Melt) Temp	199 to 243	°C
Front Temperature	199 to 243	°C
Middle Temperature	199 to 243	°C
Rear Temperature	199 to 243	°C
Injection Rate	Moderate	
Back Pressure	<0.345	MPa
Mold Temperature	16 to 66	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits. The typical values for this product may have been tested on a natural grade.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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