

Technical Data Sheet

Polyfort FTP 3130HU-4A218 DKNUBLK



Polypropylene, Compounded (TPO)

Product Description

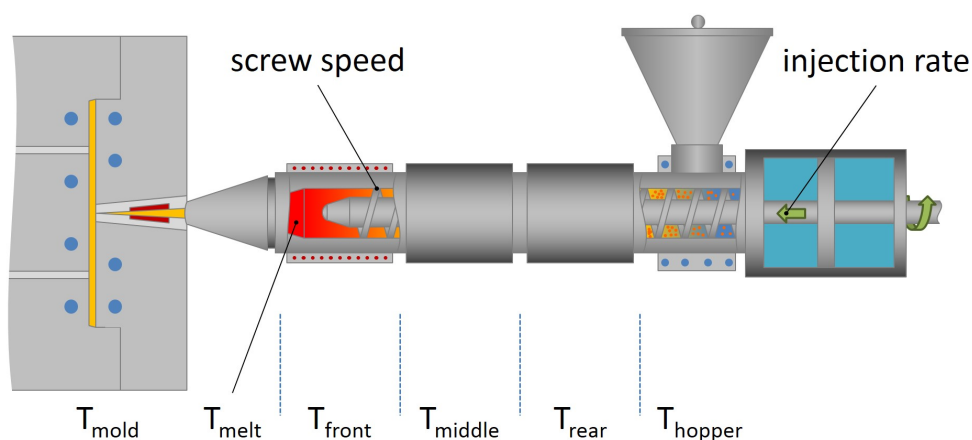
TPO 20% Talc

Regulatory Status

For regulatory compliance information, see *Polyfort* FTP 3130HU-4A218 DKNUBLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Filler/Reinforcement	Talc, 21%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Density	1.05	g/cm ³	ISO 1183
Mechanical			
Tensile Stress at Yield, (50 mm/min)	22.0	MPa	ISO 527-2
Flexural Modulus, (2.0 mm/min)	2300	MPa	ISO 178
Impact			
Notched Izod Impact Strength	36	kJ/m ²	ISO 180
Thermal			
Deflection Temperature Under Load Unannealed (0.45 MPa)	105	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa)	60	°C	ISO 75-2/A
Additional Information			
Filler Content	21	%	ASTM D5630



Injection Parameters

Nominal
Units

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Injection Parameters	Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Processing (Melt) Temp	220 to 260	°C
Injection Rate	Moderate-Fast	
Mold Temperature	30 to 60	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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