

Technical Data Sheet

Polyfort LPP20BN46HB-ALBEI



Polypropylene Copolymer

Product Description

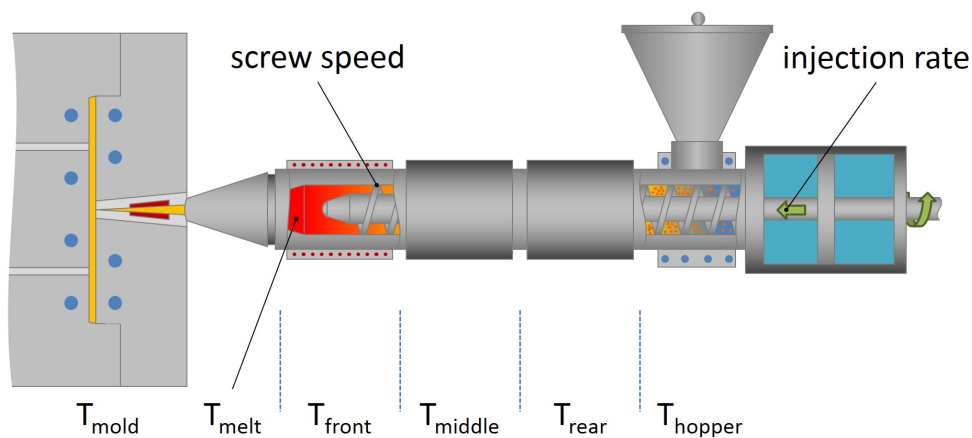
Polyfort LPP20BN46HB-ALBEI is a Polypropylene Copolymer Calcium Carbonate, 20% filled material and is typically used in Injection Molding applications. Features include: Copolymer.

Regulatory Status

For regulatory compliance information, see LPP20BN46HB-ALBEI [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Latin America; North America
Processing Method	Injection Molding
Attribute	Copolymer
Forms	Pellets
Filler/Reinforcement	Calcium Carbonate, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ASTM D1238
Density - Specific Gravity	1.06	g/cm ³	ASTM D792
Mechanical			
Tensile Strength, (23 °C)	23.4	MPa	ASTM D638
Flexural Modulus			
(23 °C, 1% Secant)	1340	MPa	ASTM D790
(23 °C, Tangent)	1580	MPa	ASTM D790
Tensile Elongation at Break, (23 °C)	80	%	ASTM D638
Flexural Strength, (23 °C)	35.9	MPa	ASTM D790
Impact			
Gardner Impact, (23 °C)	25.4	J	ASTM D5420
Unnotched Izod Impact, (23 °C)	1300	J/m	ASTM D4812
Notched Izod Impact, (23 °C)	64	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	57.2	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	97.8	°C	ASTM D648



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Nozzle Temperature	182 to 218	°C
Processing (Melt) Temp	220 to 260	°C
Front Temperature	182 to 218	°C
Middle Temperature	182 to 210	°C
Rear Temperature	182 to 204	°C
Mold Temperature	30 to 60	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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