

Technical Data Sheet

Polyfort PP 25-1503 GF10 BLACK



Polypropylene, Unspecified (PP, Unspecified)

Product Description

PP 25-1503 GF10 is a 10% Glass-Filled, Chemically-Coupled, Impact-Modified Polypropylene

Regulatory Status

For regulatory compliance information, see PP 25-1503 GF10 BLACK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Attribute	Chemically Coupled
Appearance	Black
Filler/Reinforcement	Glass Fiber, 10%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg, Procedure A)	15	g/10 min	ASTM D1238
Density - Specific Gravity	0.97	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	39.9	MPa	ASTM D638
Flexural Modulus, (Procedure B, Tangent)	2020	MPa	ASTM D790
Impact			
Notched Izod Impact	140	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (66 psi)	146	°C	ASTM D648
Additional Information			
Filler Content	10	%	ASTM D2584



Injection Parameters	Nominal Value	Units
Drying Time	2	hr
Drying Temperature	77	°C
Nozzle Temperature	182 to 193	°C
Processing (Melt) Temp	199 to 232	°C
Front Temperature	182 to 199	°C
Middle Temperature	204 to 227	°C
Rear Temperature	199 to 210	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.00 to 0.689	MPa
Mold Temperature	32 to 71	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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