

Technical Data Sheet

Polyfort PP5A0NA3245NAT



Polypropylene, Impact Copolymer

Product Description

PP5A0 is an Unfilled, High Impact Polypropylene Copolymer

Regulatory Status

For regulatory compliance information, see PP5A0NA3245NAT [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Attribute	Copolymer
Forms	Pellets
Appearance	Colors Available

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	8.0	g/10 min	ASTM D1238
Density - Specific Gravity	0.908	g/cm ³	ASTM D792
Mechanical			
Tensile Elongation at Yield	12	%	ASTM D638
Tensile Strength at Yield, (23 °C)	20.9	MPa	ASTM D638
Flexural Modulus, (Tangent)	979	MPa	ASTM D790
Impact			
Gardner Impact	25.3	J	ASTM D3029
Notched Izod Impact, (23 °C, 3.18 mm)	640	J/m	ASTM D256



Nominal

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Processing (Melt) Temp	193 to 232	°C
Front Temperature	177 to 232	°C
Middle Temperature	177 to 232	°C
Rear Temperature	177 to 232	°C
Injection Rate	Moderate	
Back Pressure	0.138 to 2.07	MPa
Mold Temperature	21 to 49	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits. The typical values for this product may have been tested on a natural grade.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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