

Technical Data Sheet

Polyfort RPP20EU54HB-BK GAPEX HPBLK



Polypropylene, Unspecified (PP, Unspecified)

Product Description

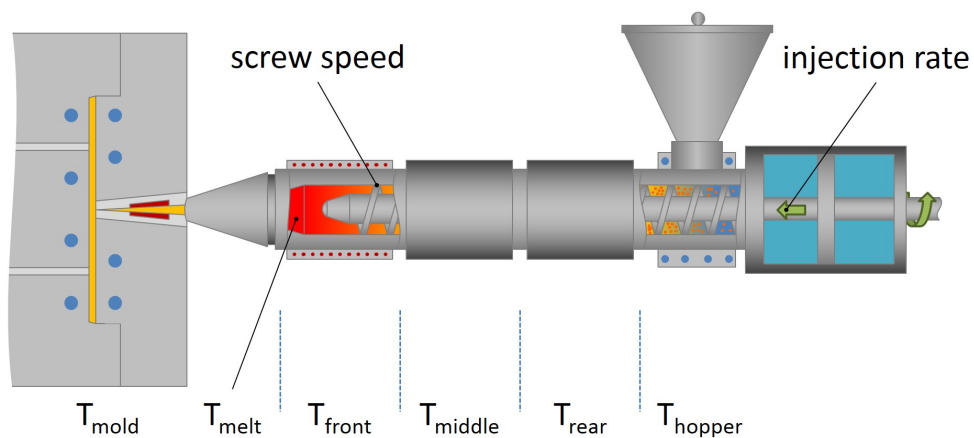
Polyfort RPP20EU54HB-BK GAPEX HPBLK is a Polypropylene, Unspecified Glass Fiber, 20% filled material. Features include: Chemically Coupled, and Impact Modified.

Regulatory Status

For regulatory compliance information, see RPP20EU54HB-BK GAPEX HPBLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Latin America; North America
Attribute	Chemically Coupled; Impact Modified
Forms	Pellets
Appearance	Black
Additive	Impact Modifier
Filler/Reinforcement	Glass Fiber, 20%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	5.5	g/10 min	ASTM D1238
Density - Specific Gravity	1.05	g/cm ³	ASTM D792
Mechanical			
Tensile Strength, (23 °C)	60.7	MPa	ASTM D638
Flexural Modulus			
(23 °C, 1% Secant)	3500	MPa	ASTM D790
(23 °C, Tangent)	3590	MPa	ASTM D790
Tensile Elongation at Break, (23 °C)	4.0	%	ASTM D638
Flexural Strength, (23 °C)	93.8	MPa	ASTM D790
Impact			
Gardner Impact, (23 °C)	0.339	J	ASTM D5420
Unnotched Izod Impact, (23 °C)	640	J/m	ASTM D4812
Notched Izod Impact, (23 °C)	130	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	138	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	154	°C	ASTM D648



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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