

Technical Data Sheet

Polyfort RPP30EC53HB-BK GAPEX HPBLK



Polypropylene, Homopolymer

Product Description

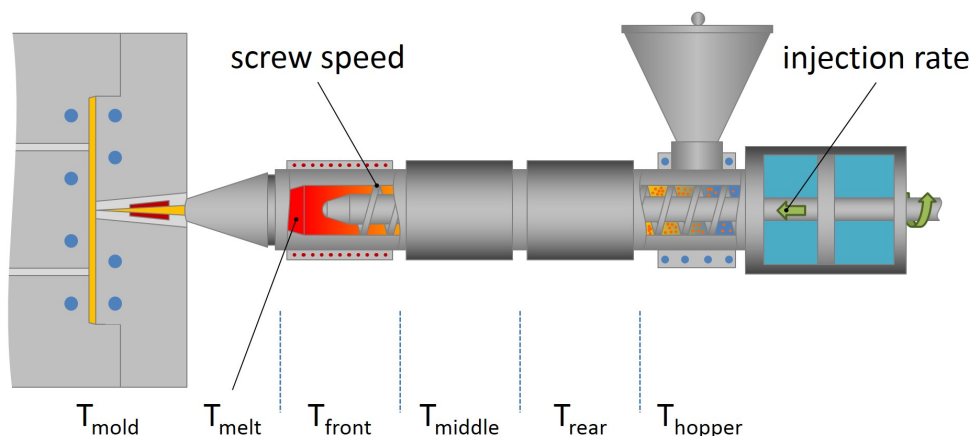
Gapex RPP30EC53HB is a 30% Fiberglass Reinforced, Chemically Coupled Homopolymer Polypropylene

Regulatory Status

For regulatory compliance information, see RPP30EC53HB-BK GAPEX HPBLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Latin America; North America
Attribute	Chemically Coupled; Homopolymer
Forms	Pellets
Filler/Reinforcement	Glass Fiber, 30%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	5.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.14	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield, (23 °C)	79.3	MPa	ASTM D638
Flexural Modulus, (23 °C, Tangent)	5700	MPa	ASTM D790
Impact			
Notched Izod Impact, (23 °C)	96	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	149	°C	ASTM D648
UL Information			
Flame Rating	HB		UL 94



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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