

Technical Data Sheet

Polyfort RPP43EU86BK-BK GAPEX HPBLK



Polypropylene Copolymer

Product Description

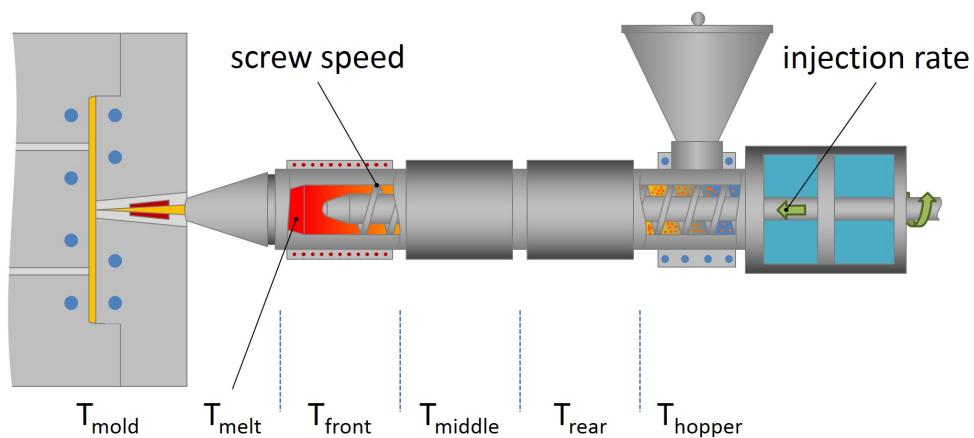
Polyfort RPP43EU86BK-BK GAPEX HPBLK is a Polypropylene Copolymer Glass Fiber, 43% filled material. Features include: Heat Stabilized.

Regulatory Status

For regulatory compliance information, see RPP43EU86BK-BK GAPEX HPBLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Latin America; North America
Attribute	Heat Stabilized
Forms	Pellets
Appearance	Black
Additive	Heat Stabilizer
Filler/Reinforcement	Glass Fiber, 43%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	3.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.25	g/cm ³	ASTM D792
Mechanical			
Tensile Strength, (23 °C)	89.0	MPa	ASTM D638
Flexural Modulus	6400	MPa	ASTM D790
Impact			
Notched Izod Impact			
(23 °C)	140	J/m	ASTM D256
(-23 °C)	790	J/m	ASTM D256
Thermal			
Deflection Temperature Under Load Unannealed (264 psi)	147	°C	ASTM D648



Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	71 to 82	°C
Nozzle Temperature	232 to 260	°C
Processing (Melt) Temp	221 to 238	°C
Front Temperature	232 to 260	°C
Middle Temperature	227 to 243	°C
Rear Temperature	221 to 238	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	38 to 66	°C
Cushion	5.08 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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