

Technical Data Sheet

Polyfort SPP1A35CCBKBLK



Polypropylene Copolymer

Product Description

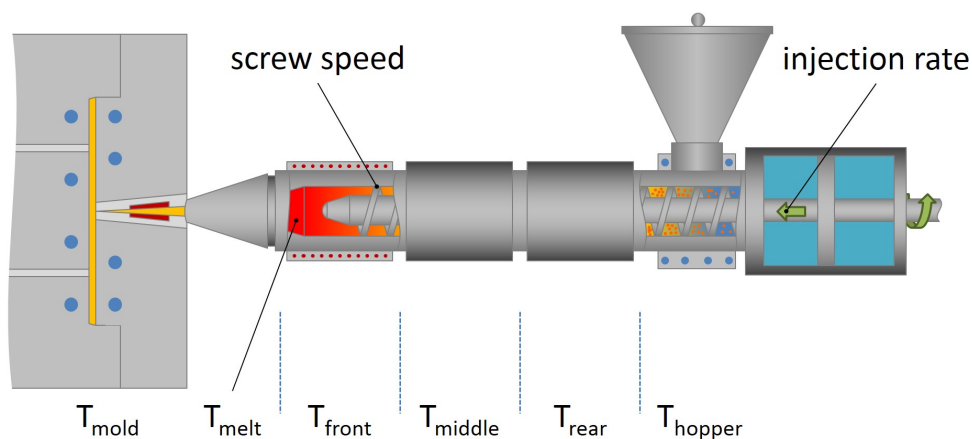
Polyfort SPP1A35CCBKBLK is a Polypropylene Copolymer Glass Fiber/Talc, 35% filled material and is typically used in Injection Molding applications. Features include: Chemically Coupled, and Copolymer.

Regulatory Status

For regulatory compliance information, see SPP1A35CCBKBLK [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	North America
Processing Method	Injection Molding
Attribute	Chemically Coupled; Copolymer
Forms	Pellets
Appearance	Black
Filler/Reinforcement	Glass Fiber/Talc, 35%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	4.0	g/10 min	ASTM D1238
Density - Specific Gravity	1.18	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	72.4	MPa	ASTM D638
Flexural Modulus, (Tangent)	5450	MPa	ASTM D790
Impact			
Notched Izod Impact, (23 °C, 3.18 mm)	69	J/m	ASTM D256



Nominal

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Processing (Melt) Temp	199 to 227	°C
Front Temperature	177 to 221	°C
Middle Temperature	177 to 221	°C
Rear Temperature	177 to 221	°C
Injection Rate	Moderate	
Back Pressure	0.138 to 2.07	MPa
Mold Temperature	21 to 49	°C
Cushion	6.35 to 12.7	mm

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

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